

siegmund

WELDING TABLES AND CLAMPING SYSTEMS



NEW DESIGN

**Siegmund Workbench
incl. accessories**

% Special offer price

from 2,308 \$

see page 04



**Siegmund Laser welding cell
from 22,183 \$**

see page 08

WELDING TABLES FROM THE WORLD'S MARKET LEADER

Success story from Oberottmarshausen

More than 30 years ago, company founder Bernd Siegmund created a group of companies that is now active worldwide through constant innovations and product developments. As an owner-managed family business and the world's number 1 when it comes to welding tables, we are globally positioned with five locations across Europe and a sales network in over 60 countries.

Our products stand for maximum functionality and exclusive design and are used in almost all industries. In addition to machine, plant, metal and vehicle construction, they are particularly popular in prototype construction and series production with and without robot connection. The welding and clamping table systems are based on a well thought-out and flexible modular system. In combination with our large variety of accessories, we offer a simple and time-saving solution for every challenge.

The enthusiasm of our customers encourages us to new developments and innovative solution concepts. Our aim is to stick to this vision and to constantly develop ourselves and our products. We are able to do this with the help of our employees, who are committed to the company every day with heart, mind and energy.

With innovative strength, determination and the consistent pursuit of our visions, we not only want to maintain our success and our world market leadership, but continue to expand it.



Product overview

NEW Siegmund Workbench

The revolutionary workbench

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NEW Laser welding cell

Efficient and safe manual laser welding

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Easily lift the heaviest loads

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- Item produced for stock
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NEW THE REVOLUTION: SIEGMUND WORKBENCH

A workbench is an essential tool in every workshop. It offers a stable work surface usable for various tasks such as metal and woodworking, repairs or assemblies.

We are revolutionizing the workbench market by combining the qualities of a common workbench with the strengths of our Siegmund welding tables and the extensive modular system. This results in an innovative workbench for everyone – the Siegmund workbench.

The robust base frame made from aluminum profiles in the extraordinary Siegmund design is the basis of our workbench. Equipped with a proven Siegmund perforated plate, you can easily attach various accessories like stops, fixtures or bench vices to the workbench to safely fasten your workpiece. With the height adjustable legs, we also rely on the usual ergonomic working posture for our workbench.

- ✓ light and robust base frame
- ✓ precise work surface
- ✓ Flexibility through borehole grid
- ✓ height adjustable legs
- ✓ exclusive Siegmund design
- ✓ compatible with Siegmund accessories



250 kg



Your advantages

- 1 Perforated plate**
 - premium steel S355J2+N + Plasma nitration
 - Material thickness approx. 12 mm
 - Boreholes on the surface 50x50 mm grid
- 2 Base frame**
 - Base frame made of aluminum profiles
 - Maximum recommended table loading: approx. 250 kg
 - exclusive Siegmund design
- 3 Legs**
 - Slot for mounting squares, stops, etc.
 - Height adjustable
 - Working height: 800 – 975 mm
 - with fine adjustment



[www.siegmund.com/
F-workbench](http://www.siegmund.com/F-workbench)

16 750 N BAR

Siegmund Workbench 1200 x 800 mm
incl. accessories

- Base frame made of aluminum profiles
- Height adjustable
- Perforated plate: premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Material thickness approx. 12 mm

Special offer price %
2,308 \$

2-161208.1



*160620.A: Available from 01/2024

16 750 N BAR

Siegmund Workbench 1500 x 1000 mm
incl. accessories

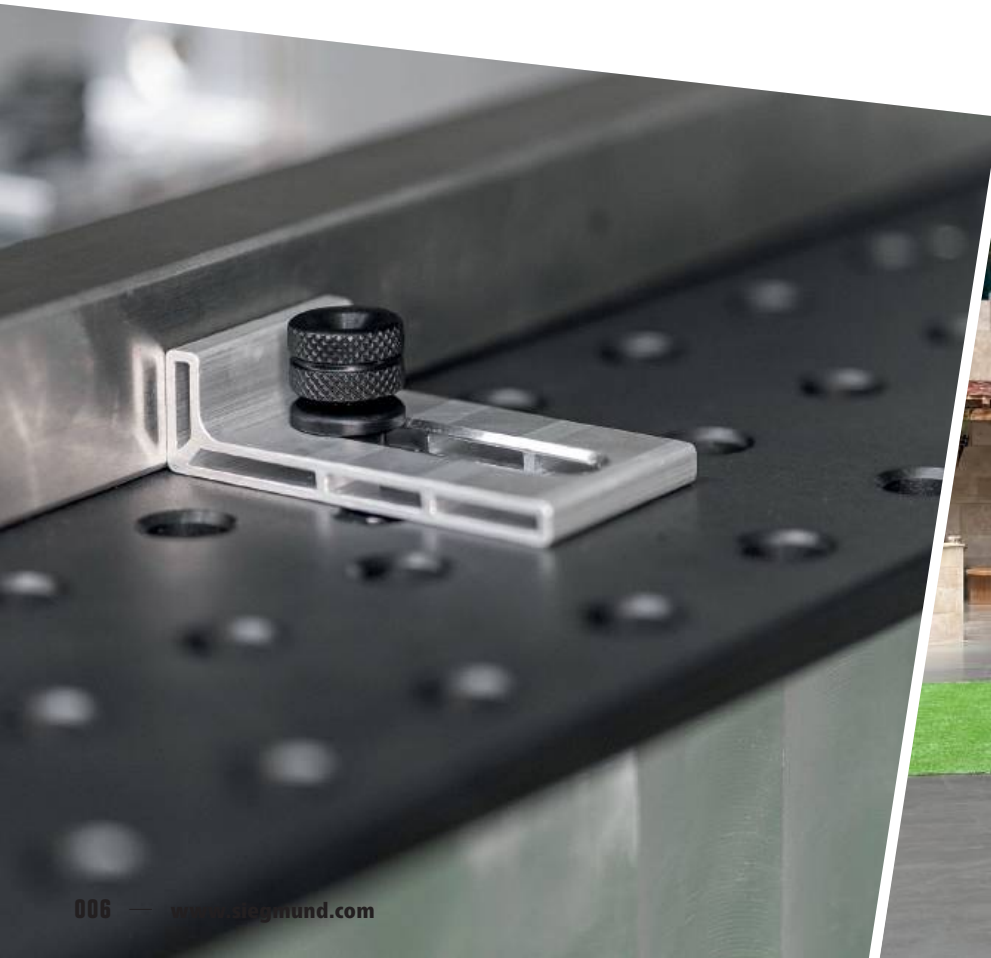
- Base frame made of aluminum profiles
- Height adjustable
- Perforated plate: premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Material thickness approx. 12 mm

Special offer price %
3,220 \$

2-161510.1



*160620.A: Available from 01/2024



Images from our Siegmund World
in Oberrottmarshausen.



NEW EFFICIENT AND SAFE MANUAL LASER WELDING

Siegmund Laser welding cell

Manual laser welding has quickly become an important part of welding technology. In order to meet the increased safety requirements of manual laser welding, Siegmund has developed a suitable cell for its welding tables.

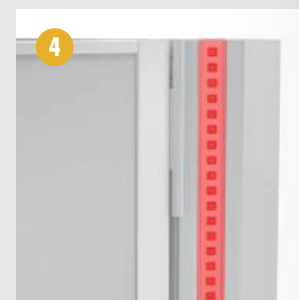
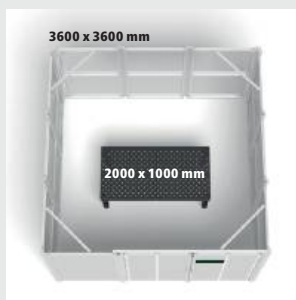
The laser welding cell provides the mandatory protection from scattered radiation and reflections for surrounding people and objects. The laser welding cell also reduces interferences caused by external factors like airflows or dirt particles.

The modular system of the laser welding cell allows an individual configuration of the cell in the standard grid. Of course, special solutions can also be implemented at an additional cost.

- ✓ individually configurable
- ✓ expandable anytime
- ✓ Protection from scattered radiation and reflections
- ✓ Reduction of external interference factors
- ✓ Improvement of the welding quality



[www.siegmund.com/
F-laser-cell](http://www.siegmund.com/F-laser-cell)



Modular system for maximum flexibility

- 1 Side walls**
 - opaque
 - powder-coated sheet steel
- 2 Door**
 - position of doors configured to suit
 - with welding screen
- 3 Siegmund welding tables**
 - The basis of the system is the Siegmund welding table
 - compatible with all systems
 - various cells and table sizes available
- 4 LED progress indicator**
 - signal indicator in green / red
 - on the right and left corner profile
 - to be integrated by the customer
- 5 Profiles**
 - Cell from a Siegmund modular system of aluminum profiles
 - with extra edging for side walls



**Working safely with
laser welding devices**



Demo Image! During the welding process the doors must be closed.

Siegmund Laser welding cell 3600 x 3600 x 2250 mm

- recommended for welding tables up to 2000 x 1000 mm
- Doors and side walls made of powder-coated sheet steel
- position of doors configured to suit
- with welding screen

Special offer price %

22,183 \$

2-3636.LC

plus packaging and transportation costs



1x 3636.LC

Siegmund Laser welding cell 4800 x 3600 x 2250 mm

- recommended for welding tables up to 3000 x 1500 mm
- Doors and side walls made of powder-coated sheet steel
- position of doors configured to suit
- with welding screen

Special offer price %

24,880 \$

2-4836.LC

plus packaging and transportation costs



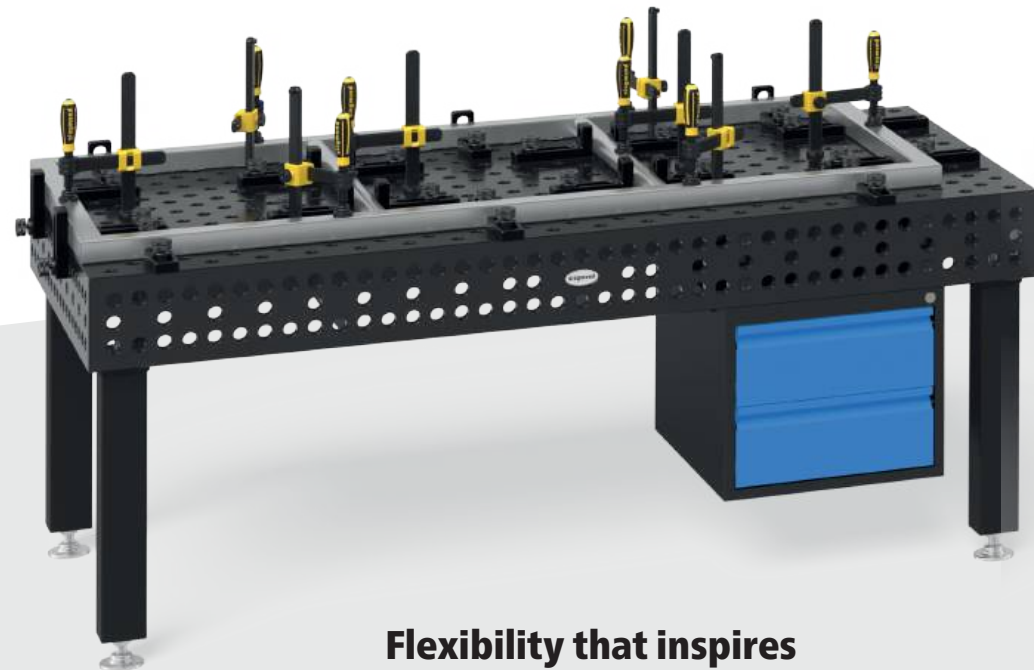
1x 4836.LC

SMALL OR LARGE PARTS TO BE WELDED?

With our welding tables, you can complete your tasks quickly and precisely.

Thanks to the boreholes in our welding tables, an extremely flexible and versatile clamping surface is created. This gives you the opportunity to quickly and easily produce a wide variety of constructions using squares, stops and clamps. The excellent precision of our welding tables enables you to position the components exactly and thereby achieve very good repeatability. We offer a perfectly coordinated modular system for every application, with which you can work conveniently and efficiently.

- ✓ modular system for everyone
- ✓ exact clamping of components
- ✓ convenient and efficient work
- ✓ Time saving through easy handling



Flexibility that inspires

With a Siegmund welding table, you are well equipped for tasks of all dimensions. Regardless of whether it is individual production, series production or custom-made products, we offer you a coordinated and modular system for everyone in the best quality and with maximum flexibility.



Unlimited possibilities

With our rail systems, platform systems or manipulators, no project is too big for you. From building bridges or roller coasters to the production of buses and much more, we are happy to work with you to develop special solutions according to your individual needs and challenges.

Maximum freedom

Thanks to our modular system, your Siegmund tables easily grow with your tasks and requirements. Expand your work surface in every dimension, e.g. by connecting tables with U-squares or aluminum profiles.

CHOOSE YOUR SYSTEM

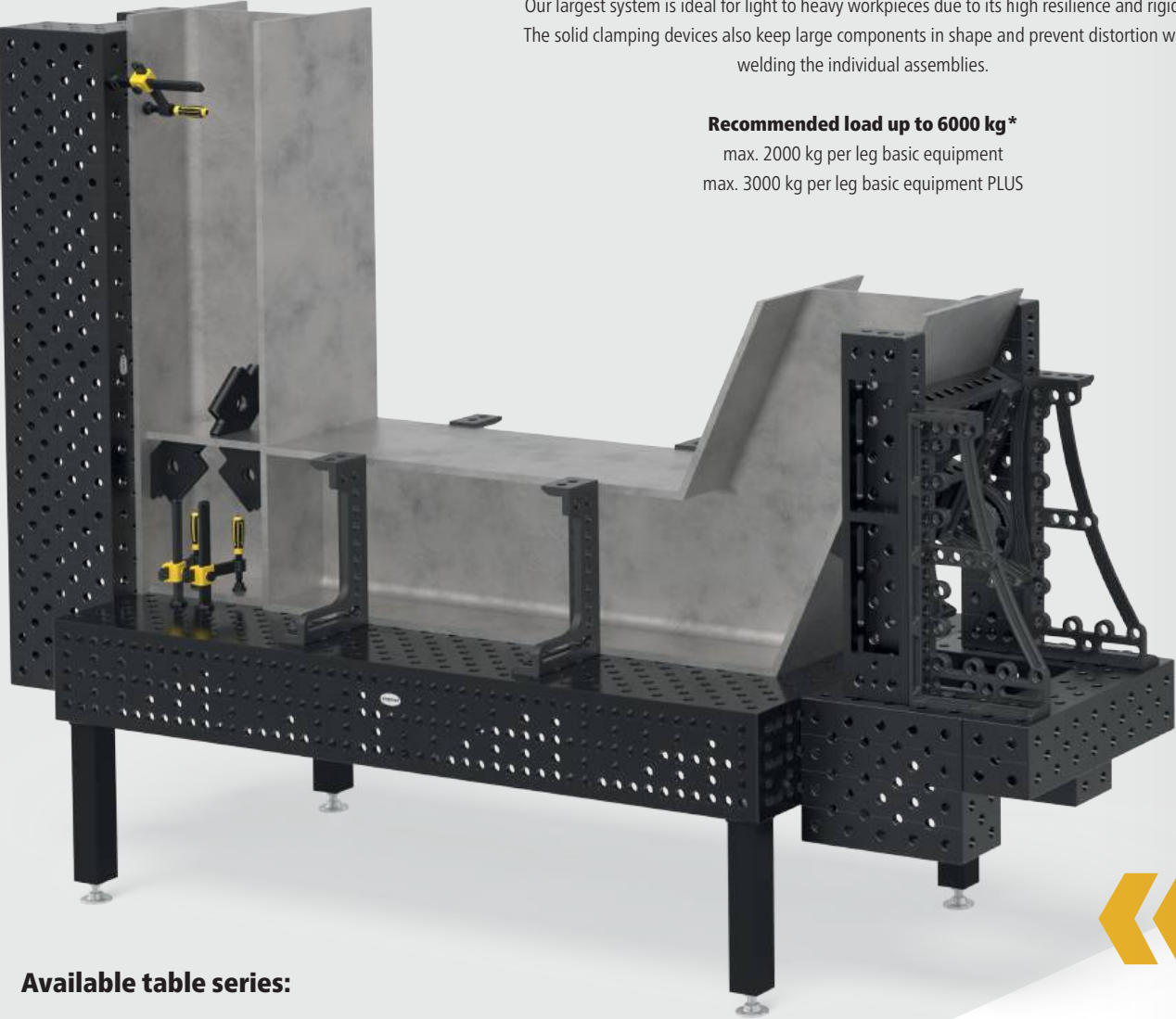
Our Siegmund modular system is based on three different bore sizes. The bore size defines the system. All tool parts and sets can be used on all table series within one system. If you want to work across systems, we also offer an extensive range of connecting elements.



Light to Heavy Duty Fabrications

Our largest system is ideal for light to heavy workpieces due to its high resilience and rigidity. The solid clamping devices also keep large components in shape and prevent distortion when welding the individual assemblies.

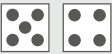
Recommended load up to 6000 kg*
max. 2000 kg per leg basic equipment
max. 3000 kg per leg basic equipment PLUS



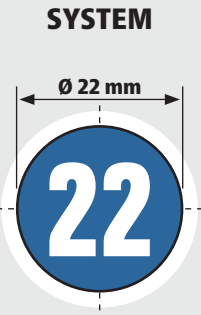
Available table series:

- Basic (X8,7) Basic (750)
- Professional (750)
- Extreme (X8,7) Extreme (X8,8) PLUS

Boring Grid:



www.siegmund.com/F-tables



General Purpose Fabrication

We recommend our System 22 for fine details to medium-heavy fabrications. For everyone who cannot decide.

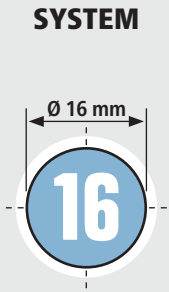
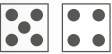
Recommended load up to 3000 kg*
max. 1500 kg per leg basic equipment



Available table series:

- Professional (750)
- Extreme (X8,7) Extreme (X8,7) PLUS

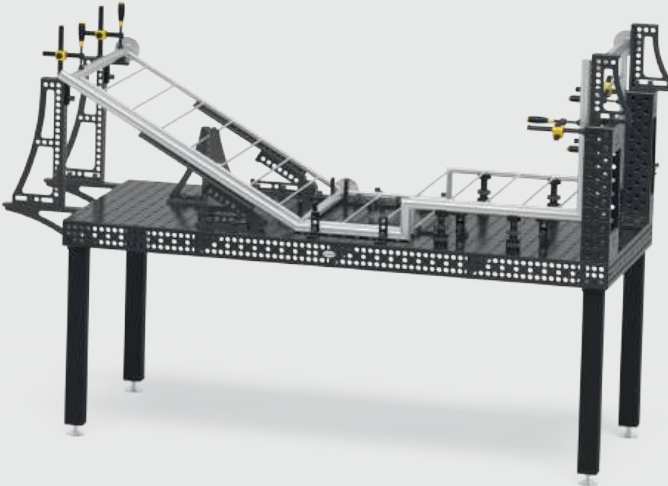
Boring Grid:



Fine Details Fabrication

Our System 16 is the right decision for fine details fabrications, such as railings or frame constructions.

Recommended load up to 2000 kg*
max. 1000 kg per leg basic equipment



Available table series:

- Basic
- Professional (750)
- Extreme (X8,7) Extreme (X8,7) PLUS

Boring Grid:



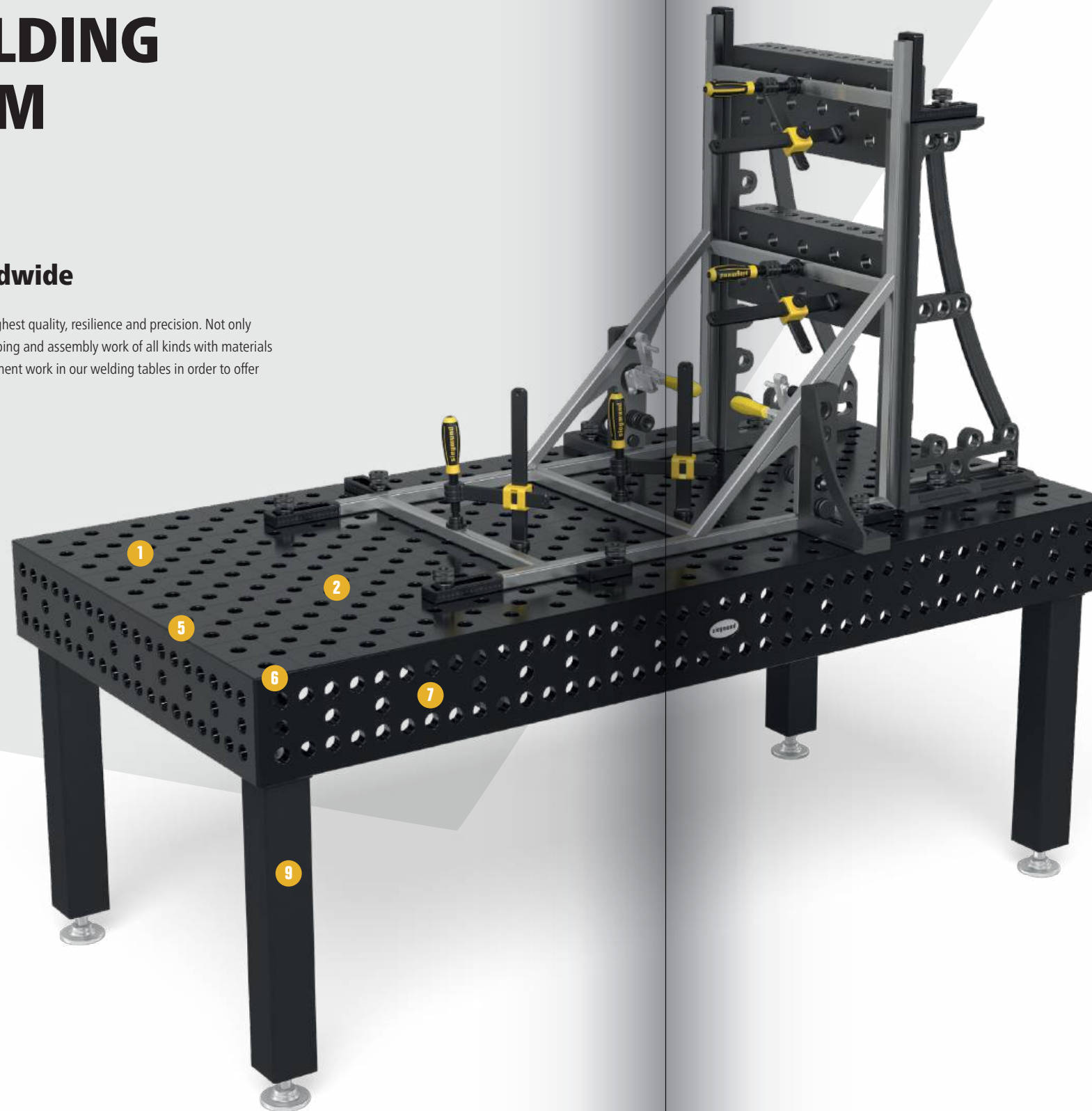
* Load depends on the type and amount of table legs. The individual components are significantly higher. Based on our experience, we recommend the specified loads for your safety.

UNIQUE WELDING TABLES FROM SIEGMUND

Proven 100.000 times worldwide

Our welding and clamping tables are characterized by the highest quality, resilience and precision. Not only welding work can be carried out on our tables, but also clamping and assembly work of all kinds with materials such as wood and plastic. We have invested a lot of development work in our welding tables in order to offer you a highly efficient working basis today.

- ✓ long lifetime
- ✓ unique materials
- ✓ high loads
- ✓ high precision and exact clamping
- ✓ same basis for all tasks
- ✓ high customer satisfaction



1 Unique materials developed by us

Our material development has already received awards.

- high basic hardness
- improved nitriding results
- improved dimensional stability

2 Surface

- precisely milled surface
- reduced maintenance effort and improved corrosion protection through plasma nitriding

3 Radiused boreholes

- easier insertion of bolts and accessories
- less adherence of welding spatters on bore edges
- less damage to the borehole edges

4 Grid lines

- Continuous lines for better orientation at a distance of 50 mm (System 16) or 100 mm (System 22 and 28)
- enable precise clamping

5 Scale

- scaling on all four sides
- saves time when clamping and setting up

6 Elaborate radiuses

- radiused edges and corners
- reduce the risk of injury
- protect components and accessories from getting damaged

7 Table side panel

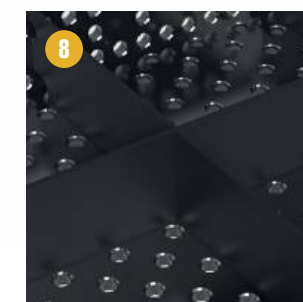
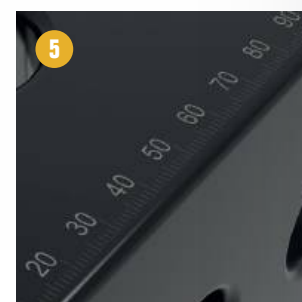
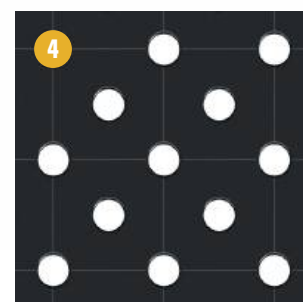
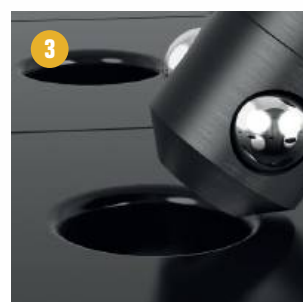
- additional clamping surface
- for extending and connecting tables

8 Ribbing

- for optimum stability and rigidity of the table top
- for all table series and sizes

9 Stable table legs

- optimal pressure distribution
- high strength ensures precision of the table surface
- different versions available

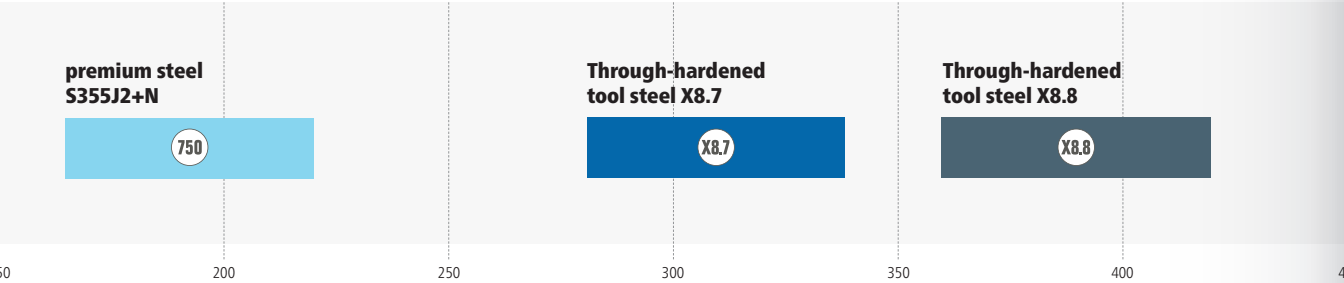


MATERIALS

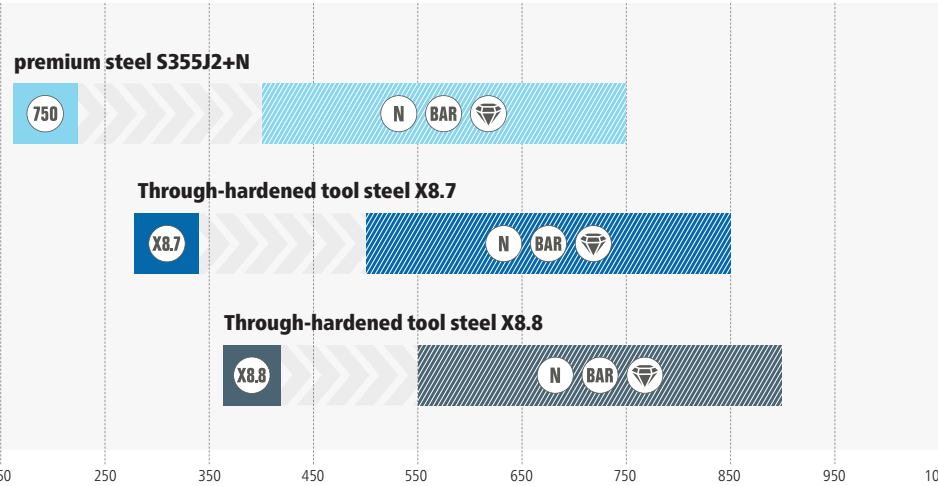
With our evaluation, we would like to make it easier for you to compare the different materials and to support you in selecting the right welding table.

	750 Steel S355J2+N (without Plasma nitriding)	750 Steel S355J2+N	X8.7 Tool Steel	X8.8 Tool Steel
Basic hardness	★★	★★	★★★★★★	★★★★★★★★
Surface hardness	★★	★★★★★★	★★★★★★★★	★★★★★★★★
Impact-proof	★★	★★★	★★★★★★	★★★★★★★★
Scratch-proof	★★	★★★★	★★★★★★	★★★★★★★★
Protection against weld spatter	★	★★★★★★	★★★★★★	★★★★★★
Corrosion resistance	★	★★★★★★	★★★★★★	★★★★★★
Point load	★★★	★★★★	★★★★★★	★★★★★★
Flatness in its new state	★★★★★★	★★★★★★	★★★★★★	★★★★★★
Maintenance of the flatness under heavy use	★	★★★	★★★★	★★★★
Life span	★★	★★★★	★★★★	★★★★

Basic hardness



Surface hardness



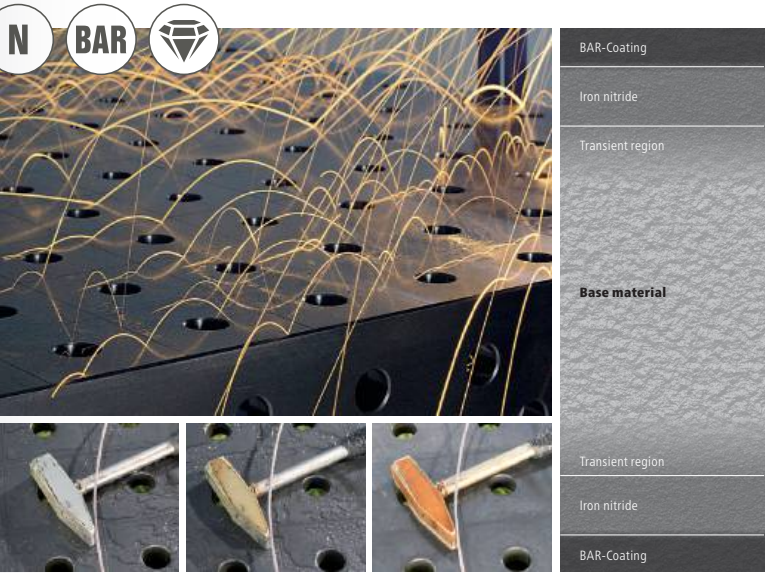
A high basic hardness is crucial for high impact resistance and the long service life of a welding table. The subsequent plasma nitriding and BAR coating results in a surface refinement that hardens the material and protects it from scratches, corrosion and weld spatter adhesion. Only the combination of high basic hardness and plasma nitriding results in a low-wear and durable surface.

Approximate Vickers Hardness

PLASMA NITRATION

Proven surface finish

Siegmund's plasma nitriding is a proven surface treatment for our welding tables. The thermochemical process leads to surfaces that are more wear-free, corrosion-resistant and durable. Welding spatter adheres significantly less to a table with plasma nitriding than to welding tables without plasma nitriding. As a result, the surface evenness is better preserved even after years. Due to the significant increase in service life and the increased resilience of the welding tables by around 20-30%, plasma nitriding is always worthwhile.



What is plasma nitration?

Plasma nitriding is a thermochemical diffusion process for surface layer hardening. The surface layer of a workpiece or component is enriched with nitrogen, which forms a wear and corrosion protection layer on the component surface and in the area close to the surface. It is an extremely low-distortion process for surface hardening, since it only requires very low temperatures.

Plasma nitriding is one of the most environmentally friendly hardening processes because only nitrogen, hydrogen and oxygen are required for the hardening process. These gases are the main components of the air. At Siegmund, the required energy is provided exclusively electrically, instead of the fossil fuels that are otherwise customary on the market for heating the components.

- ✓ Low-wear and durable surfaces
- ✓ Scratch resistant
- ✓ Corrosion resistant
- ✓ Significantly less welding spatter adhesion

BAR-Coating

Unique to Siegmund is the subsequent BAR coating of the welding tables and many tool parts, which takes place after plasma nitriding. The BAR coating (Black-Anti-Rust Coating) additionally planes the surface and increases protection against rust.

- ✓ Reinforced rust protection
- ✓ Additional grading of the surfaces



www.siegmund.com/
F-plasma

Basic 750

- premium steel S355J2+N
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface 100x100 mm grid
- M12-thread on 4 sides every 200 mm
- incl. leg standard equipment








Table size	Legs	Weight			
1200 x 1200 mm	4	354 kg	3,495 \$	4-281015	•
1500 x 1000 mm	4	370 kg	3,543 \$	4-281035	•
2000 x 1000 mm	4	475 kg	4,550 \$	4-281020	•
2000 x 1200 mm	4	569 kg	5,148 \$	4-281060	•
2400 x 1200 mm	6	697 kg	5,793 \$	4-281030	•
3000 x 1500 mm	6	1043 kg	8,005 \$	4-281040	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)
Without Plasma nitration: Unprotected against rust, scratches and welding spatters. Protection against welding spatters is only given by using anti-spatter spray.











www.siegmund.com/
F-tablebasic75028

Table Legs

					
	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	161856	4-160877.XX	4-161855.XX	4-160879.XX	4-160874.XX
Capacity per table leg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	815 mm	550 – 950 mm	815 mm	600 – 900 mm	815 mm
Fine adjustment	50 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	138 \$	155 \$	230 \$	133 \$

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 table legs. Because of risk of tipping not permitted for 1200 x 800 mm tables.

Basic sets

									
	280604	280511	280420.N	280110.N	280162.N	280543	160415	283999	
1	4-281200	4x	8x	6x	2x	8x	8x	1x	2,873 \$ •
2	4-281300	8x	12x	8x	4x	8x	8x	1x	3,960 \$ •
3	4-281400	10x	18x	10x	6x	4x	8x	1x	6,920 \$ •

Basic 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface in diagonal grid
- M12-thread on 4 sides every 200 mm
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 1000 mm	4	236 kg	3,453 \$	4-281010.XD7	•
1200 x 800 mm	4	229 kg	3,438 \$	4-281025.XD7	•
1200 x 1200 mm	4	325 kg	4,175 \$	4-281015.XD7	•
1500 x 1000 mm	4	340 kg	4,203 \$	4-281035.XD7	•
2000 x 1000 mm	5	442 kg	5,425 \$	4-281020.XD7	•
2000 x 1200 mm	5	527 kg	6,145 \$	4-281060.XD7	•
2400 x 1200 mm	6	636 kg	6,943 \$	4-281030.XD7	•
3000 x 1500 mm	6	948 kg	9,618 \$	4-281040.XD7	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)



www.siegmund.com/
F-tablebasicX728



Professional 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface 100x100 mm grid
- Height of table side 200 mm, Borehole spacing of table side 50 mm
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 1000 mm	4	416 kg	5,803 \$	4-280010.P	•
1200 x 800 mm	4	408 kg	5,788 \$	4-280025.P	•
1200 x 1200 mm	4	544 kg	7,843 \$	4-280015.P	•
1500 x 1000 mm	4	577 kg	8,065 \$	4-280035.P	•
1500 x 1500 mm	4	801 kg	10,720 \$	4-280050.P	•
2000 x 1000 mm	4	730 kg	9,558 \$	4-280020.P	•
2000 x 1200 mm	4	843 kg	10,940 \$	4-280060.P	•
2000 x 2000 mm	4	1299 kg	16,908 \$	4-280045.P	•
2400 x 1200 mm	4	986 kg	12,313 \$	4-280030.P	•
3000 x 1500 mm	6	1517 kg	18,058 \$	4-280040.P	•
4000 x 2000 mm	8	2501 kg	27,485 \$	4-280055.P	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 4000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding or with a diagonal grid: www.siegmund.com/F-table75028



[www.siegmund.com/
F-table75028](http://www.siegmund.com/F-table75028)

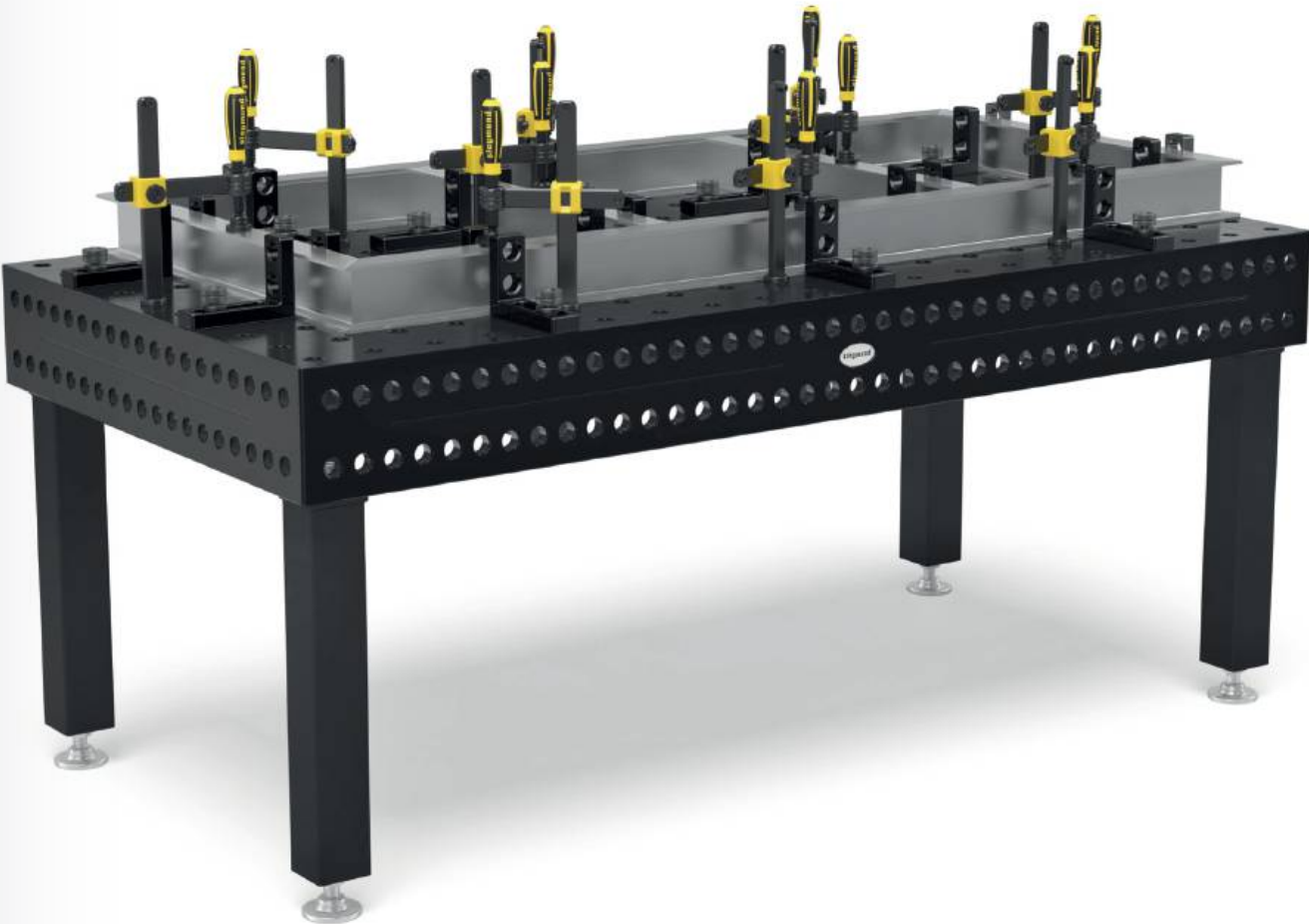


Table Legs



	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring	Floor anchoring
	280858.X	280857.X	4-280878.XX	4-280877.XX	4-280876.XX	4-280879.XX	4-280874.XX	4-280875.XX
Capacity per table leg	2000 kg	2000 kg	2000 kg	2000 kg	800 kg	800 kg	2000 kg	2000 kg
Leg height	650 mm	750 mm	450 – 700 mm	550 – 900 mm	650 mm	550 – 750 mm	650 mm	750 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm	50 mm
Surcharge per leg	included	Alternatively	195 \$	200 \$	253 \$	328 \$	133 \$	133 \$

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets



		280610.N	280630.N	280648.1.N	280511	280740	280410.N	280420.N	280430.N
1	4-283100	4x	2x	2x	12x		4x	4x	
2	4-283200	6x	4x	4x	18x	4x	6x	6x	
3	4-283300	10x	6x	4x	24x	4x	8x	8x	
4	4-283400	14x	10x	6x	30x	8x	10x	10x	4x
5	4-283500	14x	10x	8x	36x	8x	12x	12x	4x



	280110.N	280152.N	280162.N	280164+65.N	280166+67.N	280144+46.N	280910	283999	
2x	2x							1x	4,605 \$ •
4x	2x	2x						1x	8,125 \$ •
6x	2x	2x			1x			1x	11,725 \$ •
8x	2x	2x	1x	1x			1x	1x	18,443 \$ •
12x	2x	2x	1x	1x		1x	1x	1x	22,495 \$ •

Professional Extreme 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface in diagonal grid
- Height of table side 200 mm, Boreholes on table sides in diagonal grid
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 1000 mm	4	400 kg	7,245 \$	4-280010.XD7D	•
1200 x 800 mm	4	392 kg	7,228 \$	4-280025.XD7D	•
1200 x 1200 mm	4	521 kg	9,258 \$	4-280015.XD7D	•
1500 x 1000 mm	4	554 kg	9,955 \$	4-280035.XD7D	•
1500 x 1500 mm	4	767 kg	13,078 \$	4-280050.XD7D	•
2000 x 1000 mm	4	699 kg	11,810 \$	4-280020.XD7D	•
2000 x 1200 mm	4	806 kg	13,328 \$	4-280060.XD7D	•
2000 x 2000 mm	4	1240 kg	20,343 \$	4-280045.XD7D	•
2400 x 1200 mm	4	947 kg	15,098 \$	4-280030.XD7D	•
3000 x 1500 mm	6	1425 kg	21,665 \$	4-280040.XD7D	•
4000 x 2000 mm	8	2384 kg	33,658 \$	4-280055.XD7D	•
4800 x 2400 mm	11	3275 kg	48,555 \$	4-280065.XD7D	○

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 4000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding or with a 100x100 mm grid: www.siegmund.com/F-tableX728



[www.siegmund.com/
F-tableX728](http://www.siegmund.com/F-tableX728)

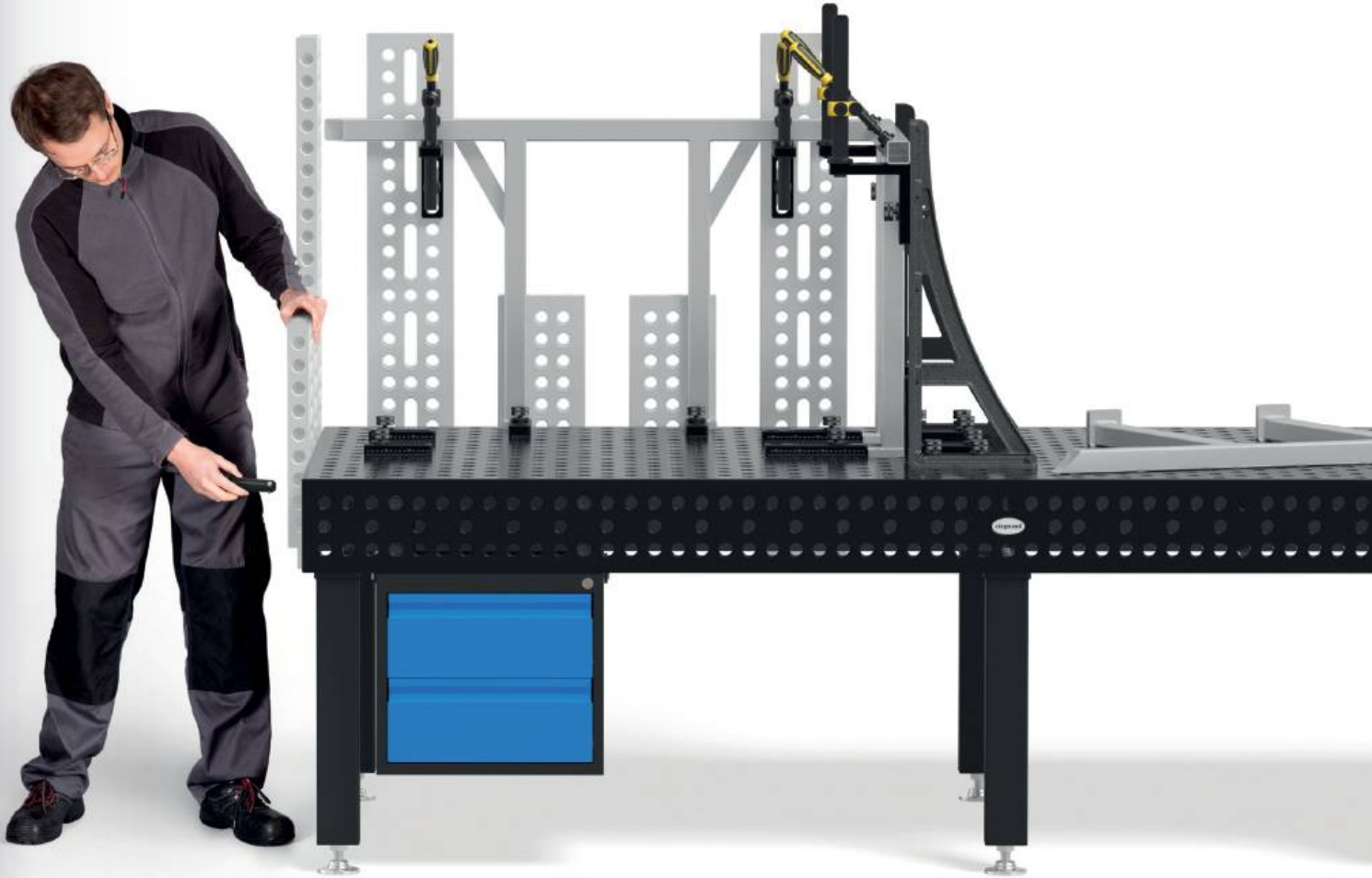
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring	Floor anchoring
	280858.X	280857.X	4-280878.XX	4-280877.XX	4-280876.XX	4-280879.XX	4-280874.XX	4-280875.XX
Capacity per table leg	2000 kg	2000 kg	2000 kg	2000 kg	800 kg	800 kg	2000 kg	2000 kg
Leg height	650 mm	750 mm	450 – 700 mm	550 – 900 mm	650 mm	550 – 750 mm	650 mm	750 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm	50 mm
Surcharge per leg	included	Alternatively	195 \$	200 \$	253 \$	328 \$	133 \$	133 \$

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

	280610.N	280630.N	280648.1.N	280511	280740	280410.N	280420.N	280430.N
1	4-283100	4x	2x	2x	12x	4x	4x	
2	4-283200	6x	4x	4x	18x	4x	6x	
3	4-283300	10x	6x	4x	24x	4x	8x	
4	4-283400	14x	10x	6x	30x	8x	10x	4x
5	4-283500	14x	10x	8x	36x	8x	12x	4x



280110.N	280152.N	280162.N	280164+65.N	280166+67.N	280144+46.N	280910	283999	
2x	2x						1x	4,605 \$ •
4x	2x	2x					1x	8,125 \$ •
6x	2x	2x		1x			1x	11,725 \$ •
8x	2x	2x	1x	1x		1x	1x	18,443 \$ •
12x	2x	2x	1x	1x	1x	1x	1x	22,495 \$ •

Professional Extreme 8.8 PLUS

- Through-hardened tool steel X8.8, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface in diagonal grid
- Height of table side 300 mm, Boreholes on table side 3 rows with 50 mm spacing, 2 rows with 100 mm spacing
- incl. leg standard equipment



Table size	Legs	Weight			
1200 x 1200 mm	4	612 kg	10,310 \$	4-280015.XD8PL	•
1500 x 1000 mm	4	655 kg	11,120 \$	4-280035.XD8PL	•
1500 x 1500 mm	4	901 kg	14,523 \$	4-280050.XD8PL	•
2000 x 1000 mm	4	826 kg	13,115 \$	4-280020.XD8PL	•
2400 x 1200 mm	4	1102 kg	16,673 \$	4-280030.XD8PL	•
3000 x 1500 mm	6	1656 kg	23,840 \$	4-280040.XD8PL	•
4000 x 2000 mm	8	2746 kg	36,783 \$	4-280055.XD8PL	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 6000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding: www.siegmund.com/F-tableX828plus



[www.siegmund.com/
F-tableX828plus](http://www.siegmund.com/F-tableX828plus)

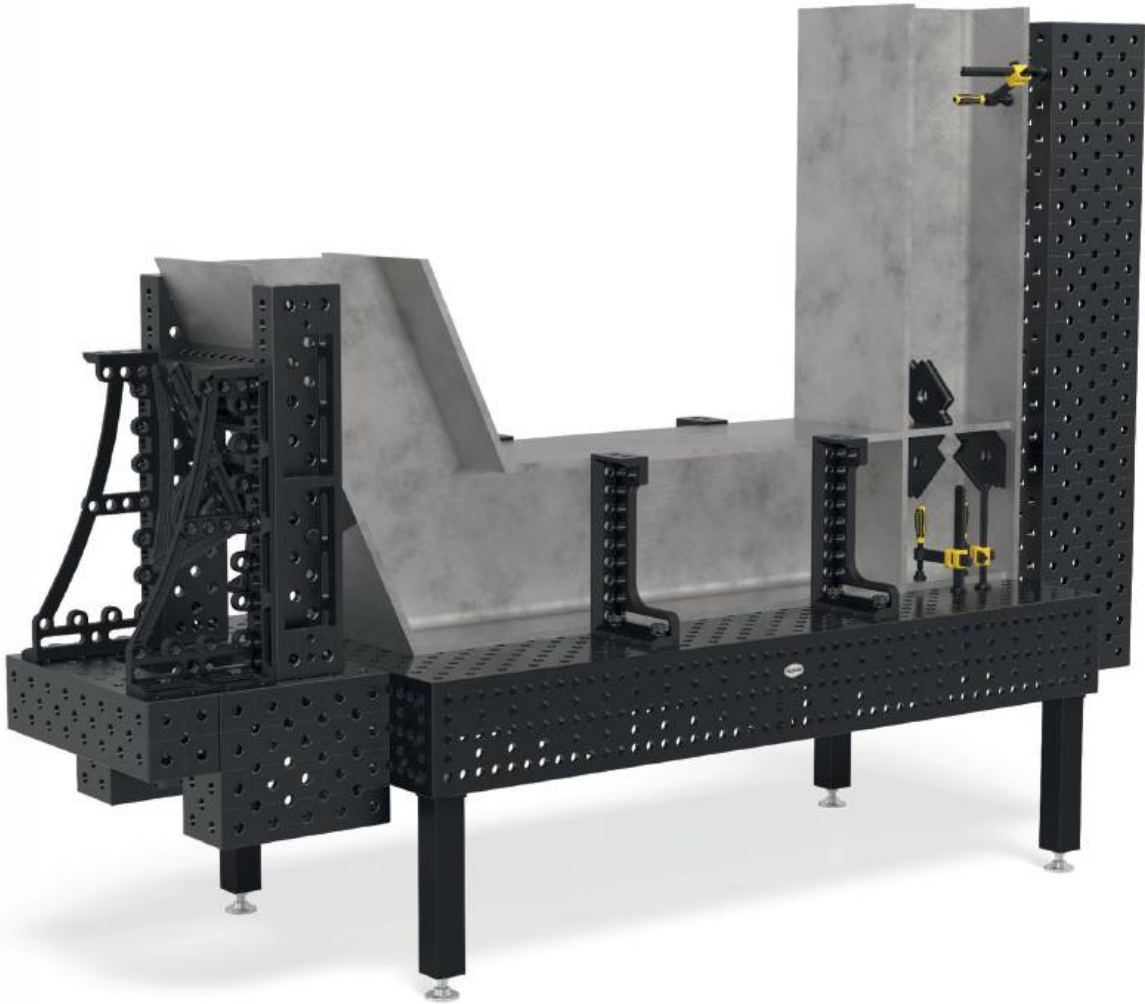
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	280853.X	280857.X	4-280878.XX	4-280877.XX	4-280860.XX	4-280879.XX	4-280872.XX
Capacity per table leg	3000 kg	2000 kg	2000 kg	2000 kg	800 kg	800 kg	3000 kg
Leg height	550 mm	750 mm	450 – 700 mm	550 – 900 mm	550 mm	550 – 750 mm	550 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	195 \$	200 \$	248 \$	328 \$	133 \$

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

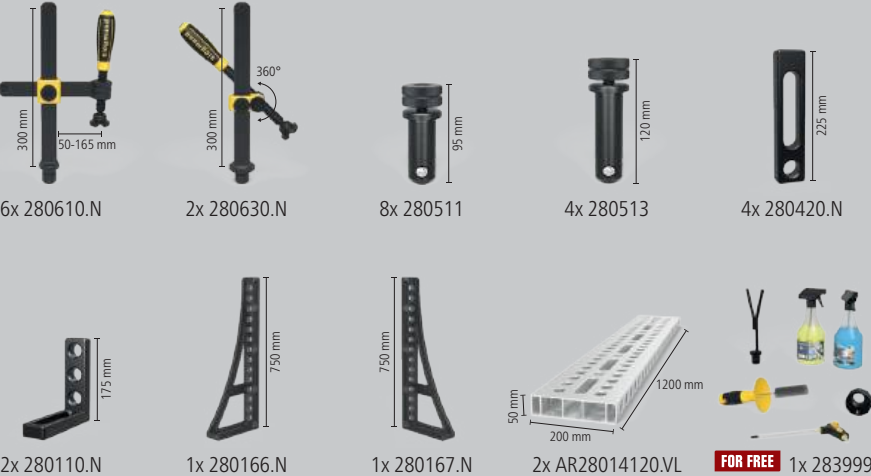
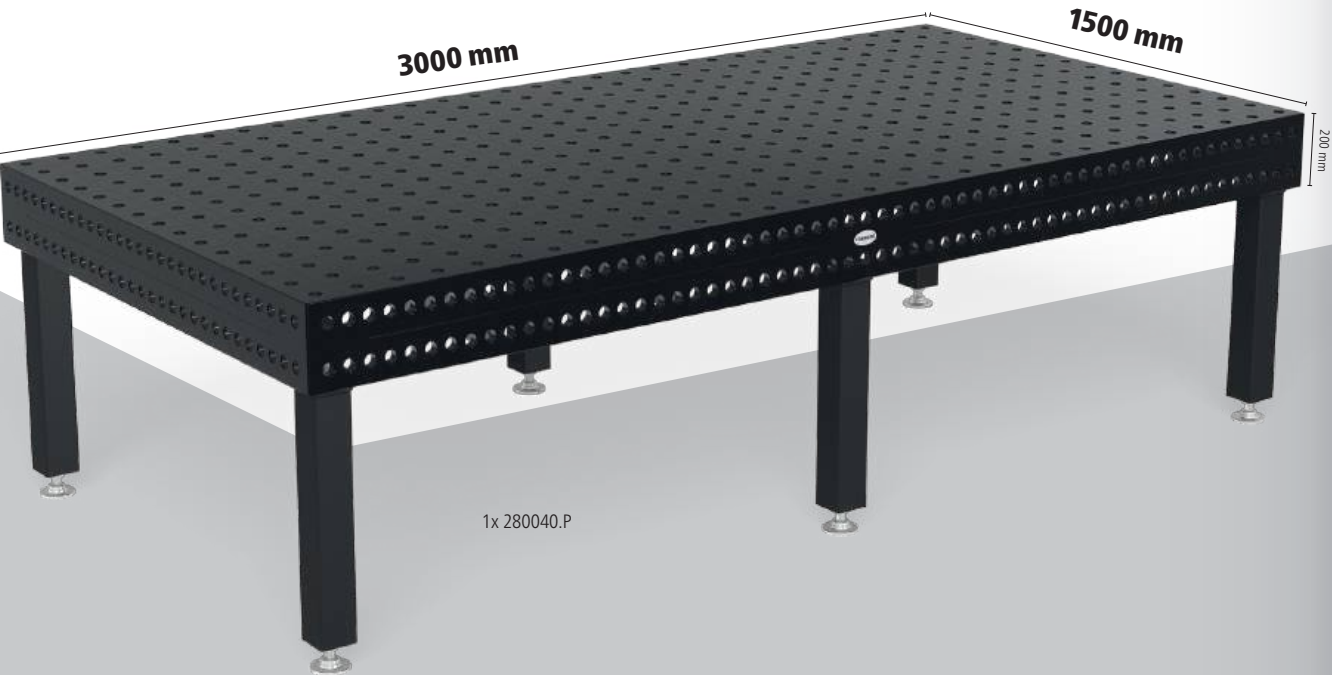
Sets

	280610.N	280630.N	280648.1.N	280511	280740	280410.N	280420.N	280430.N
1	4-283100	4x	2x	2x	12x	4x	4x	
2	4-283200	6x	4x	4x	18x	4x	6x	
3	4-283300	10x	6x	4x	24x	4x	8x	
4	4-283400	14x	10x	6x	30x	8x	10x	4x
5	4-283500	14x	10x	8x	36x	8x	12x	4x



280110.N	280152.N	280162.N	280164+65.N	280166+67.N	280144+46.N	280910	283999
2x	2x						1x
4x	2x	2x					1x
6x	2x	2x		1x			1x
8x	2x	2x	1x	1x		1x	1x
12x	2x	2x	1x	1x	1x	1x	1x

EXCLUSIVE OFFERS



Welding Table Professional 750
incl. accessories

- premium steel S355J2+N + Plasma nitration
- Borehole Ø 28 mm
- Boreholes on the surface 100x100 mm grid
- Material thickness approx. 24,5 – 27 mm
- Height of table side 200 mm
- Borehole spacing of table side 50 mm
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Special offer price %
22,488 \$
instead of 24,350 \$
4-288140.P



Welding Table Extreme V2023
incl. accessories

- through-hardened tool steel + plasma nitration
- Basic hardness corresponds to tool steel X8.7
- Surface hardness corresponds to tool steel X8.8
- Borehole Ø 28 mm
- Boreholes on the surface in diagonal grid
- Material thickness approx. 24,5 – 27 mm
- Height of table side 200 mm
- Boreholes on table sides in diagonal grid
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Limited to 150 pieces.
Special offer price %
21,738 \$
instead of 25,438 \$
3-288330.XDSD



Welding tables made of
limited special material

In the course of a funded research project for the development of a new hardened steel, we can offer a special promotion from a series of material tests at an exceptional price.



Professional 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 17 – 19 mm
- Borehole Ø 22 mm, Boreholes on the surface 100x100 mm grid
- Height of table side 150 mm, Borehole spacing of table side 50 mm
- incl. leg standard equipment










Table size	Legs	Weight			
1000 x 1000 mm	4	301 kg	4,390 \$	4-220010.P	•
1200 x 1200 mm	4	395 kg	5,660 \$	4-220015.P	•
1500 x 1000 mm	4	420 kg	5,705 \$	4-220035.P	•
1500 x 1500 mm	4	585 kg	8,070 \$	4-220050.P	•
2000 x 1000 mm	4	529 kg	7,220 \$	4-220020.P	•
2400 x 1200 mm	6	740 kg	9,310 \$	4-220030.P	•
3000 x 1500 mm	6	1097 kg	13,575 \$	4-220040.P	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 3000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding or with a diagonal grid: www.siegmund.com/F-table75022



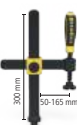








[www.siegmund.com/
F-table75022](http://www.siegmund.com/F-table75022)

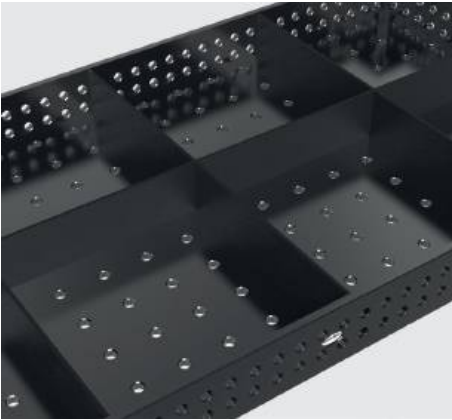
Table Legs





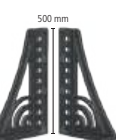
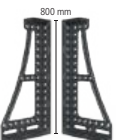
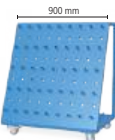

							
	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	220858	220857.X	4-220878.XX	4-220877.XX	4-220866.XX	4-220879.XX	4-220874.XX
Capacity per table leg	1500 kg	1500 kg	1000 kg	1000 kg	800 kg	800 kg	1500 kg
Leg height	700 mm	800 mm	500 – 800 mm	550 – 900 mm	700 mm	600 – 850 mm	700 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	170 \$	173 \$	238 \$	285 \$	133 \$

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

									
	220610.1	220630.1	220645.1	220511	220740	220410.N	220420.N	220426.N	220430.N
1	4-223100	4x	2x		12x		4x		
2	4-223200	6x	4x	4x	18x	4x	6x	2x	
3	4-223300	10x	6x	4x	24x	4x	8x	8x	2x
4	4-223400	12x	8x	8x	30x	8x	10x	10x	2x 2x
5	4-223500	14x	10x	8x	30x	8x	12x	12x	4x 4x



							
220110.N	220152.N	220116.N	220162.N	220164+65.N	220144+46.N	220910	223999
2x	2x						1x
4x	2x						1x
6x	2x						1x
8x		2x	2x	1x		1x	1x
10x		2x	2x	1x	1x	1x	1x
							3,713 \$
							6,455 \$
							8,680 \$
							14,358 \$
							18,268 \$

Professional Extreme 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 17 – 19 mm
- Borehole Ø 22 mm, Boreholes on the surface in diagonal grid
- Height of table side 150 mm, Borehole spacing of table side 50 mm
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 1000 mm	4	295 kg	5,090 \$	4-220010.XD7	•
1200 x 800 mm	4	291 kg	5,080 \$	4-220025.XD7	•
1200 x 1200 mm	4	387 kg	6,570 \$	4-220015.XD7	•
1500 x 1000 mm	4	412 kg	6,633 \$	4-220035.XD7	•
1500 x 1500 mm	4	573 kg	9,388 \$	4-220050.XD7	•
2000 x 1000 mm	4	519 kg	8,390 \$	4-220020.XD7	•
2000 x 1200 mm	4	602 kg	9,808 \$	4-220060.XD7	•
2000 x 2000 mm	4	929 kg	13,740 \$	4-220045.XD7	•
2400 x 1200 mm	6	725 kg	10,865 \$	4-220030.XD7	•
3000 x 1500 mm	6	1073 kg	15,863 \$	4-220040.XD7	•
4000 x 2000 mm	8	1807 kg	26,373 \$	4-220055.XD7	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 3000 kg based on even load distribution. (Data only for leg standard equipment)



www.siegmund.com/
F-tableX722

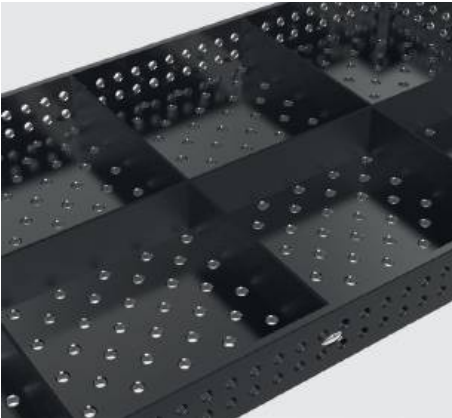
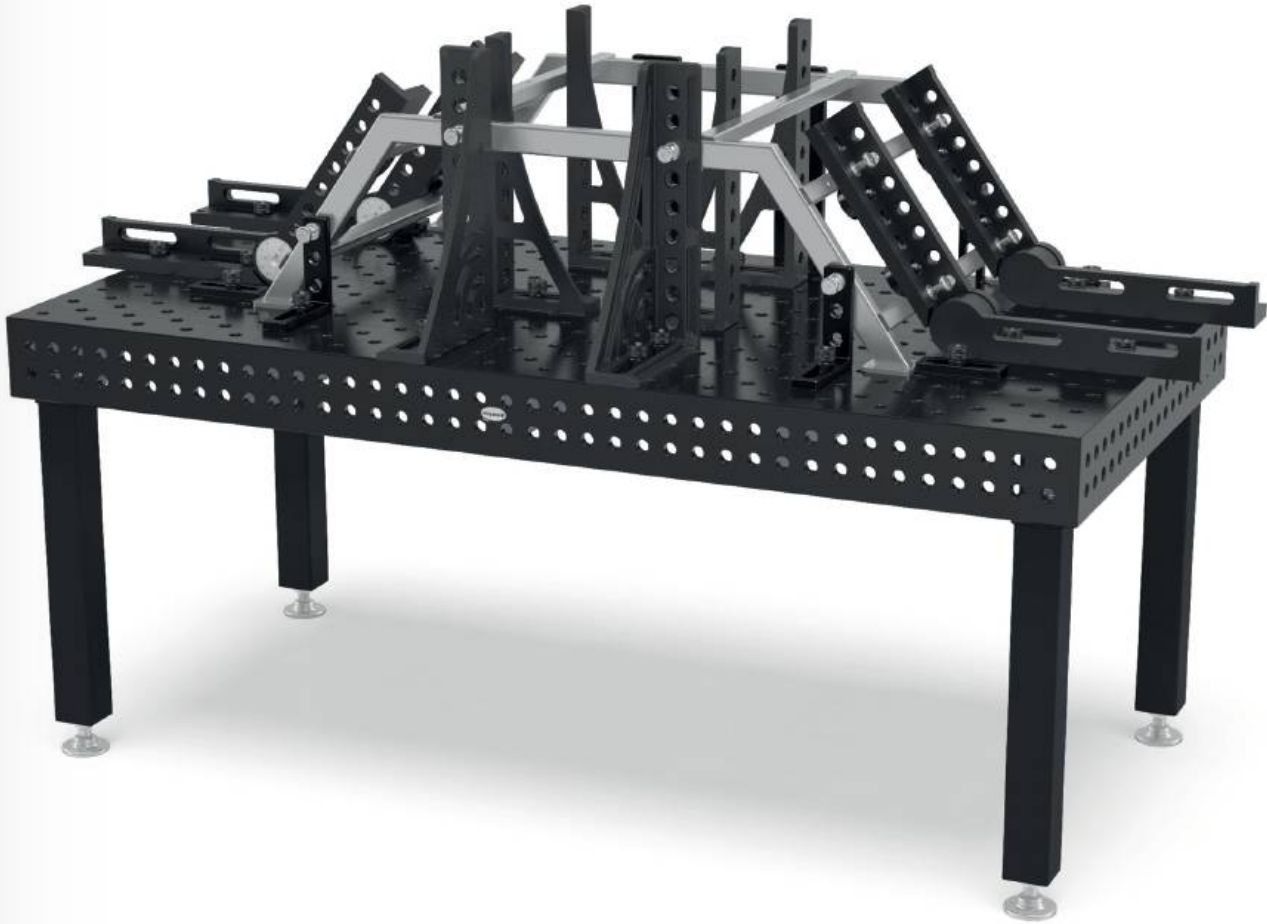
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	220858	220857.X	4-220878.XX	4-220877.XX	4-220866.XX	4-220879.XX	4-220874.XX
Capacity per table leg	1500 kg	1500 kg	1000 kg	1000 kg	800 kg	800 kg	1500 kg
Leg height	700 mm	800 mm	500 – 800 mm	550 – 900 mm	700 mm	600 – 850 mm	700 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	170 \$	173 \$	238 \$	285 \$	133 \$

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

	220610.1	220630.1	220645.1	220511	220740	220410.N	220420.N	220426.N	220430.N
1	4-223100	4x	2x		12x		4x		
2	4-223200	6x	4x	4x	18x	4x	6x	2x	
3	4-223300	10x	6x	4x	24x	4x	8x	8x	2x
4	4-223400	12x	8x	8x	30x	8x	10x	10x	2x 2x
5	4-223500	14x	10x	8x	30x	8x	12x	12x	4x 4x



220110.N	220152.N	220116.N	220162.N	220164+65.N	220144+46.N	220910	223999	
2x	2x						1x	3,713 \$ •
4x	2x						1x	6,455 \$ •
6x	2x						1x	8,680 \$ •
8x		2x	2x	1x		1x	1x	14,358 \$ •
10x		2x	2x	1x	1x	1x	1x	18,268 \$ •

Professional Extreme 8.7 PLUS

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 17 – 19 mm
- Borehole Ø 22 mm, Boreholes on the surface in diagonal grid
- Height of table side 250 mm, Boreholes on table side 4 rows with 50 mm spacing
- incl. leg standard equipment



Table size	Legs	Weight			
1200 x 1200 mm	4	459 kg	7,260 \$	4-220015.XD7PL	•
1500 x 1000 mm	4	493 kg	7,328 \$	4-220035.XD7PL	•
2000 x 1000 mm	4	622 kg	9,273 \$	4-220020.XD7PL	•
2400 x 1200 mm	6	849 kg	11,923 \$	4-220030.XD7PL	•
3000 x 1500 mm	6	1267 kg	18,260 \$	4-220040.XD7PL	•
4000 x 2000 mm	8	2115 kg	28,925 \$	4-220055.XD7PL	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 3000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding: www.siegmund.com/F-tableX722plus



[www.siegmund.com/
F-tableX722plus](http://www.siegmund.com/F-tableX722plus)



Table Legs



	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	220853.X	220857.X	4-220878.XX	4-220877.XX	4-220860.XX	4-220879.XX	4-220872.XX
Capacity per table leg	1500 kg	1500 kg	1000 kg	1000 kg	800 kg	800 kg	1500 kg
Leg height	600 mm	800 mm	500 – 800 mm	550 – 900 mm	600 mm	600 – 850 mm	600 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	170 \$	173 \$	233 \$	285 \$	133 \$

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.



Sets

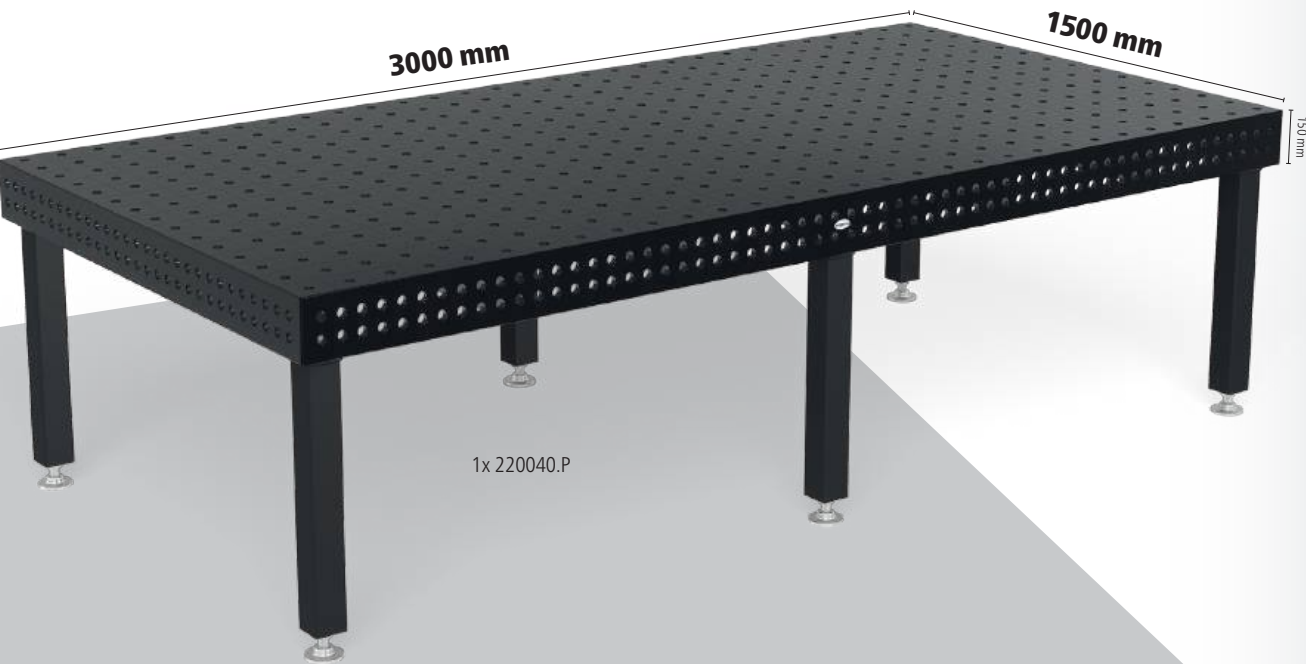


	220610.1	220630.1	220645.1	220511	220740	220410.N	220420.N	220426.N	220430.N
1	4-223100	4x	2x		12x		4x		
2	4-223200	6x	4x	4x	18x	4x	6x	2x	
3	4-223300	10x	6x	4x	24x	4x	8x	8x	2x
4	4-223400	12x	8x	8x	30x	8x	10x	10x	2x
5	4-223500	14x	10x	8x	30x	8x	12x	12x	4x



	220110.N	220152.N	220116.N	220162.N	220164+65.N	220144+46.N	220910	223999	
2x		2x						1x	3,713 \$ •
4x		2x						1x	6,455 \$ •
6x		2x						1x	8,680 \$ •
8x			2x	2x	1x		1x	1x	14,358 \$ •
10x			2x	2x	1x	1x	1x	1x	18,268 \$ •

EXCLUSIVE OFFERS



Welding Table Professional 750
incl. accessories

- premium steel S355J2+N + Plasma nitration
- Borehole Ø 22 mm
- Boreholes on the surface 100x100 mm grid
- Material thickness approx. 17 – 19 mm
- Height of table side 150 mm
- Borehole spacing of table side 50 mm
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Special offer price %
20,520 \$
instead of 22,065 \$
4-228140.P



Welding Table Extreme 8.7
incl. accessories

- Through-hardened tool steel X8.7 + Plasma nitration
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Borehole Ø 22 mm
- Boreholes on the surface in diagonal grid
- Material thickness approx. 17 – 19 mm
- Height of table side 150 mm
- Borehole spacing of table side 50 mm
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Special offer price %
13,540 \$
instead of 14,560 \$
4-228320.XD7



Basic 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 50 mm, Borehole spacing of table side 50 mm
- incl. leg standard equipment








Table size	Legs	Weight			
1000 x 1000 mm	4	183 kg	3,315 \$	4-161010.P	•
1200 x 800 mm	4	173 kg	3,315 \$	4-161025.P	•
1200 x 1200 mm	4	242 kg	4,320 \$	4-161015.P	•
1500 x 1000 mm	4	244 kg	4,623 \$	4-161035.P	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 1000 kg based on even load distribution. (Data only for leg standard equipment)



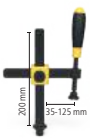






www.siegmund.com/
F-tablebasic16

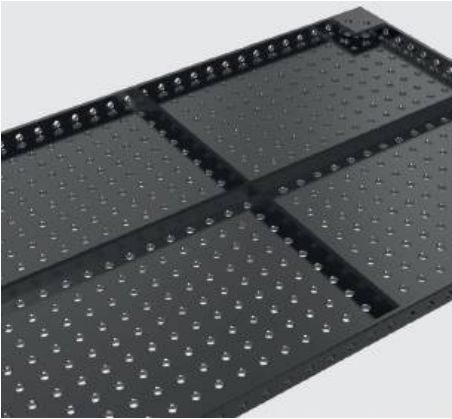
Table Legs

					
	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	161856	4-160877.XX	4-161855.XX	4-160879.XX	4-160874.XX
Capacity per table leg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	815 mm	550 – 950 mm	815 mm	600 – 900 mm	815 mm
Fine adjustment	50 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	138 \$	155 \$	230 \$	133 \$

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 table legs. Because of risk of tipping not permitted for 1200 x 800 mm tables.

Basic sets

								
	160610	160511	160420.N	160108.N	160110.N	160162.N	163999	
1	4-161200	4x	12x	8x	4x	2x	1x	2,183 \$ •
2	4-161300	8x	16x	10x	4x	4x	2x	3,618 \$ •



Professional 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 100 mm, Borehole spacing of table side 25 mm
- incl. leg standard equipment




Table size	Legs	Weight			
1200 x 1200 mm	4	261 kg	5,073 \$	4-160015.P	•
1500 x 1000 mm	4	281 kg	5,378 \$	4-160035.P	•
2000 x 1000 mm	4	354 kg	7,173 \$	4-160020.P	•
2400 x 1200 mm	6	503 kg	9,828 \$	4-160030.P	•
3000 x 1500 mm	6	758 kg	12,930 \$	4-160040.P	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)



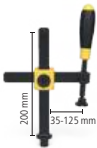






www.siegmund.com/
F-table75016

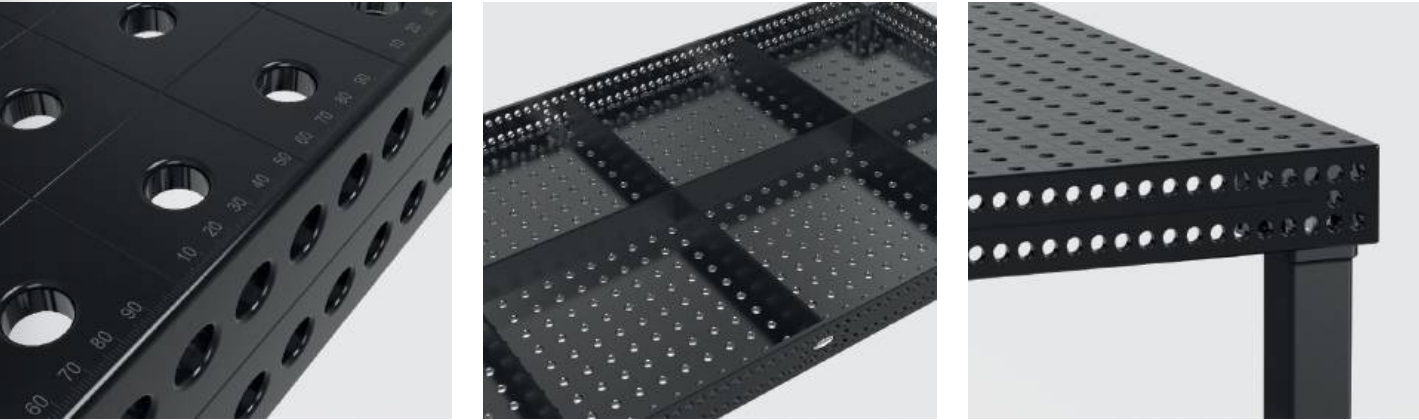
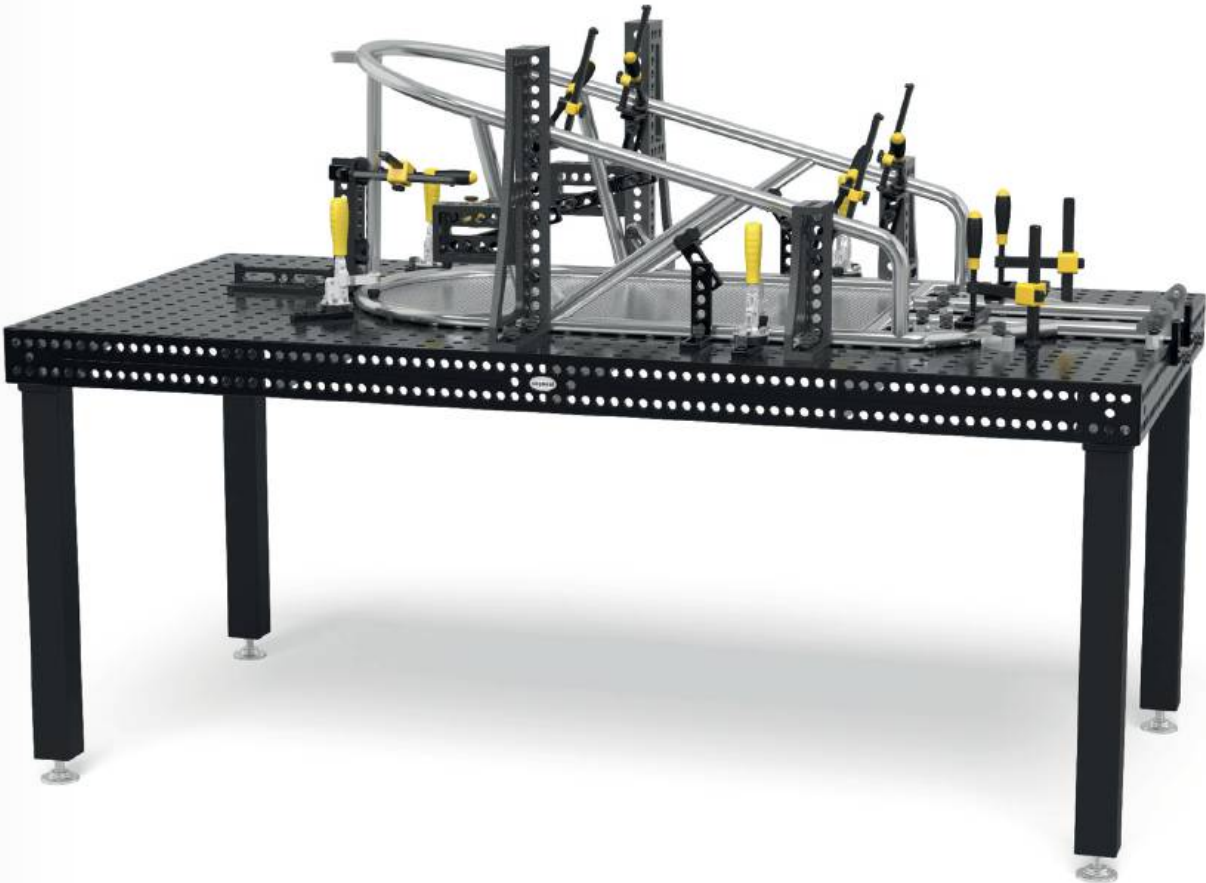
Table Legs




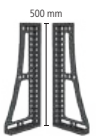

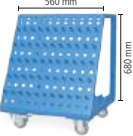

						
	Standard equipment	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	160858.X	160857.X	4-160877.XX	4-160876.XX	4-160879.XX	4-160875.XX
Capacity per table leg	1000 kg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	750 mm	850 mm	550 – 950 mm	750 mm	600 – 900 mm	750 mm
Fine adjustment	40 mm	40 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	Alternatively	138 \$	153 \$	230 \$	133 \$

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

							
	160610	160630	160645.1.N	160511	160410.N	160420.N	160108.N
1	4-163100	4x		12x		4x	4x
2	4-163200	6x	2x	18x	4x	6x	6x
3	4-163300	8x	4x	24x	4x	8x	8x
4	4-163400	10x	4x	30x	8x	10x	10x
5	4-163500	12x	6x	36x	8x	12x	12x



						
160110.N	160162.N	160161+63.N	160134+36.N	160146+48.N	160910	163999
4x						1x
6x	2x					1x
8x	2x		1x			1x
10x	4x	1x	1x		1x	1x
12x	4x	1x	1x	1x	1x	1x
						2,668 \$
						4,770 \$
						7,065 \$
						10,733 \$
						14,175 \$

Professional Extreme 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 100 mm, Boreholes on table sides in diagonal grid
- incl. leg standard equipment



Table size	Legs	Weight			
1000 x 500 mm	4	126 kg	3,385 \$	4-160005.X7D	•
1000 x 1000 mm	4	192 kg	4,483 \$	4-160010.X7D	•
1200 x 800 mm	4	193 kg	4,790 \$	4-160025.X7D	•
1200 x 1200 mm	4	259 kg	5,880 \$	4-160015.X7D	•
1500 x 1000 mm	4	279 kg	6,185 \$	4-160035.X7D	•
1500 x 1500 mm	4	394 kg	8,235 \$	4-160050.X7D	•
2000 x 1000 mm	4	351 kg	8,110 \$	4-160020.X7D	•
2000 x 1200 mm	4	412 kg	9,743 \$	4-160060.X7D	•
2400 x 1200 mm	6	499 kg	11,423 \$	4-160030.X7D	•
3000 x 1500 mm	6	753 kg	14,255 \$	4-160040.X7D	•
4000 x 2000 mm	8	1255 kg	23,455 \$	4-160055.X7D	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding: www.siegmund.com/F-tableX716



[www.siegmund.com/
F-tableX716](http://www.siegmund.com/F-tableX716)



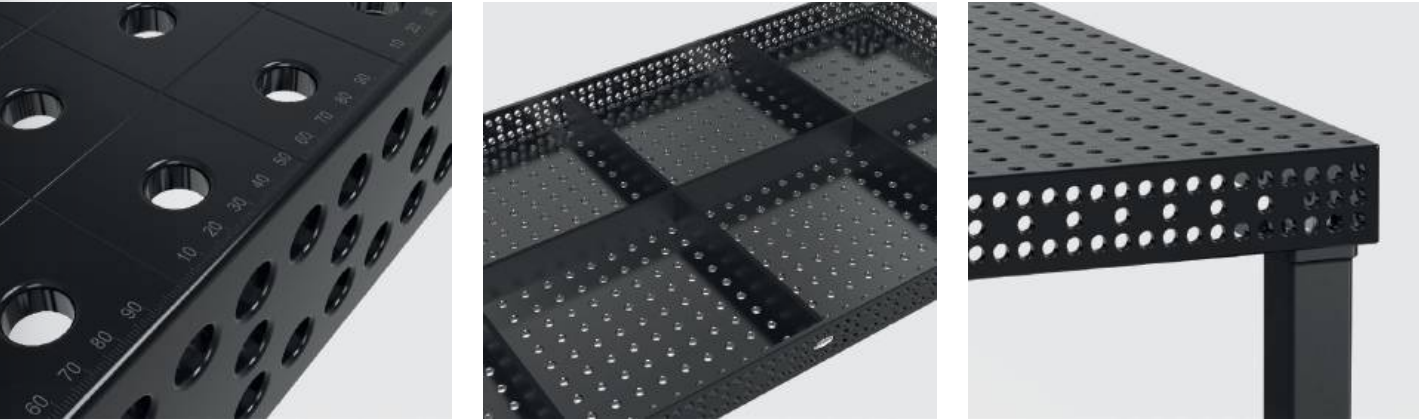
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	160858.X	160857.X	4-160877.XX	4-160876.XX	4-160879.XX	4-160875.XX
Capacity per table leg	1000 kg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	750 mm	850 mm	550 – 950 mm	750 mm	600 – 900 mm	750 mm
Fine adjustment	40 mm	40 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	Alternatively	138 \$	153 \$	230 \$	133 \$

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

1	4-163100	4x		12x		4x	4x
2	4-163200	6x	2x	18x	4x	6x	6x
3	4-163300	8x	4x	24x	4x	8x	8x
4	4-163400	10x	4x	30x	8x	10x	10x
5	4-163500	12x	6x	36x	8x	12x	12x



	160110.N	160162.N	160161+63.N	160134+36.N	160146+48.N	160910	163999
4x							1x
6x		2x					1x
8x		2x		1x			1x
10x		4x	1x	1x		1x	1x
12x		4x	1x	1x	1x	1x	1x
							2,668 \$ •
							4,770 \$ •
							7,065 \$ •
							10,733 \$ •
							14,175 \$ •

Professional Extreme 8.7 PLUS

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 150 mm, Boreholes on table side 3 rows with 25 mm spacing, 2 rows with 50 mm spacing
- incl. leg standard equipment



Table size	Legs	Weight			
1200 x 1200 mm	4	287 kg	6,530 \$	4-160015.X7PL	•
1500 x 1000 mm	4	313 kg	6,803 \$	4-160035.X7PL	•
2000 x 1000 mm	4	397 kg	9,028 \$	4-160020.X7PL	•
2400 x 1200 mm	6	553 kg	12,688 \$	4-160030.X7PL	•
3000 x 1500 mm	6	850 kg	15,743 \$	4-160040.X7PL	•
4000 x 2000 mm	8	1457 kg	25,930 \$	4-160055.X7PL	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding: www.siegmund.com/F-tableX716plus



[www.siegmund.com/
F-tableX716plus](http://www.siegmund.com/F-tableX716plus)

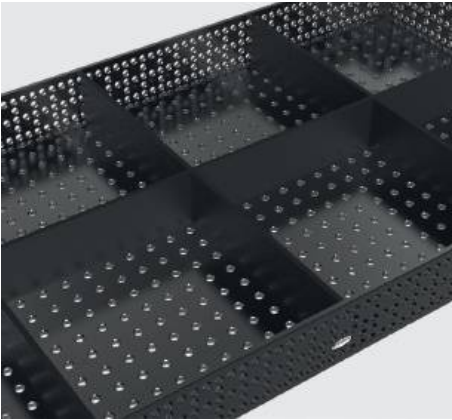
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	160853.X	160857.X	4-160877.XX	4-160860.XX	4-160879.XX	4-160872.XX
Capacity per table leg	1000 kg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	700 mm	850 mm	550 – 950 mm	700 mm	600 – 900 mm	700 mm
Fine adjustment	40 mm	40 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	Alternatively	138 \$	150 \$	230 \$	133 \$

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

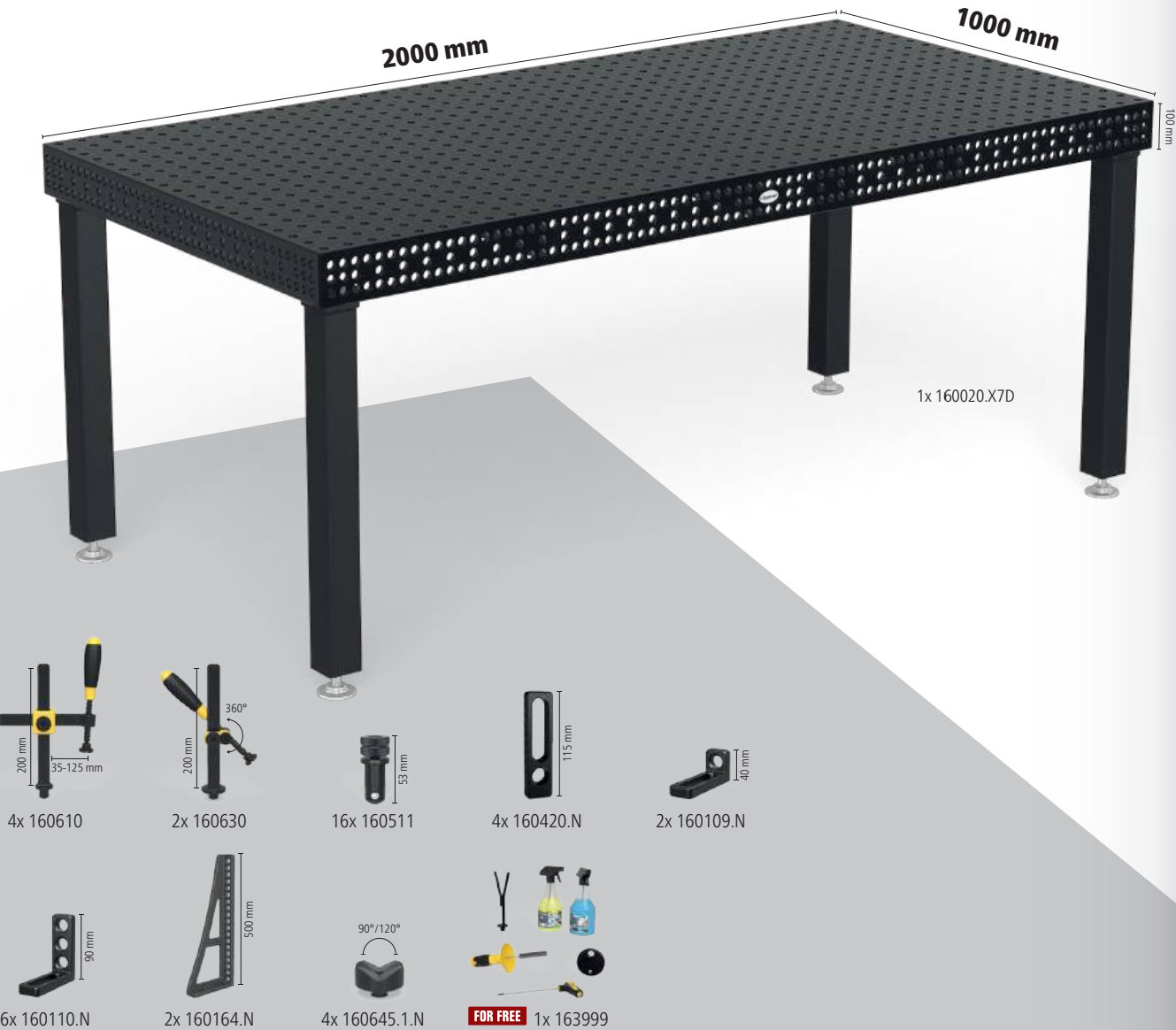
Sets

	160610	160630	160645.1.N	160511	160410.N	160420.N	160108.N
1	4-163100	4x		12x		4x	4x
2	4-163200	6x	2x	18x	4x	6x	6x
3	4-163300	8x	4x	24x	4x	8x	8x
4	4-163400	10x	4x	30x	8x	10x	10x
5	4-163500	12x	6x	36x	8x	12x	12x



160110.N	160162.N	160161+63.N	160134+36.N	160146+48.N	160910	163999	
4x						1x	2,668 \$ •
6x	2x					1x	4,770 \$ •
8x	2x		1x			1x	7,065 \$ •
10x	4x	1x	1x		1x	1x	10,733 \$ •
12x	4x	1x	1x	1x	1x	1x	14,175 \$ •

EXCLUSIVE OFFERS



16 X8.7 N BAR 100

Welding Table Extreme 8.7
incl. accessories

- Through-hardened tool steel X8.7 + Plasma nitration
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Material thickness approx. 11,5 – 13 mm
- Height of table side 100 mm
- Boreholes on table sides in diagonal grid
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Special offer price %
11,238 \$
instead of 13,065 \$
4-168220.X7D

16 750 N BAR 100

Welding Table Professional 750
incl. accessories

- premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Material thickness approx. 11,5 – 13 mm
- Height of table side 100 mm
- Borehole spacing of table side 25 mm
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Special offer price %
8,988 \$
instead of 10,128 \$
4-168335.P



NEW ALL FROM A SINGLE SOURCE

Siegmund makes your work easier with lifting platforms specially designed for welding tables. The lifting platforms from Siegmund offer you all the known features and enable you to work efficiently and easily.

- ✓ with two lifting cylinders
- ✓ high resilience
- ✓ easy handling
- ✓ massive scissors and steel rollers
- ✓ Contact strip protects against crushing
- ✓ Above-floor and underfloor installation possible

Lifting Platform 2010 for 2000 x 1000 mm table
from 16,358 \$



4-HB4020.1

Lifting Platform 2412 for 2400 x 1200 mm table
from 18,123 \$



4-HB4030.1

Lifting Platform 2012 for 2000 x 1200 mm table
from 16,958 \$



4-HB4060.1

Lifting Platform 3015 for 3000 x 1500 mm table
from 28,023 \$



4-HB4040.1

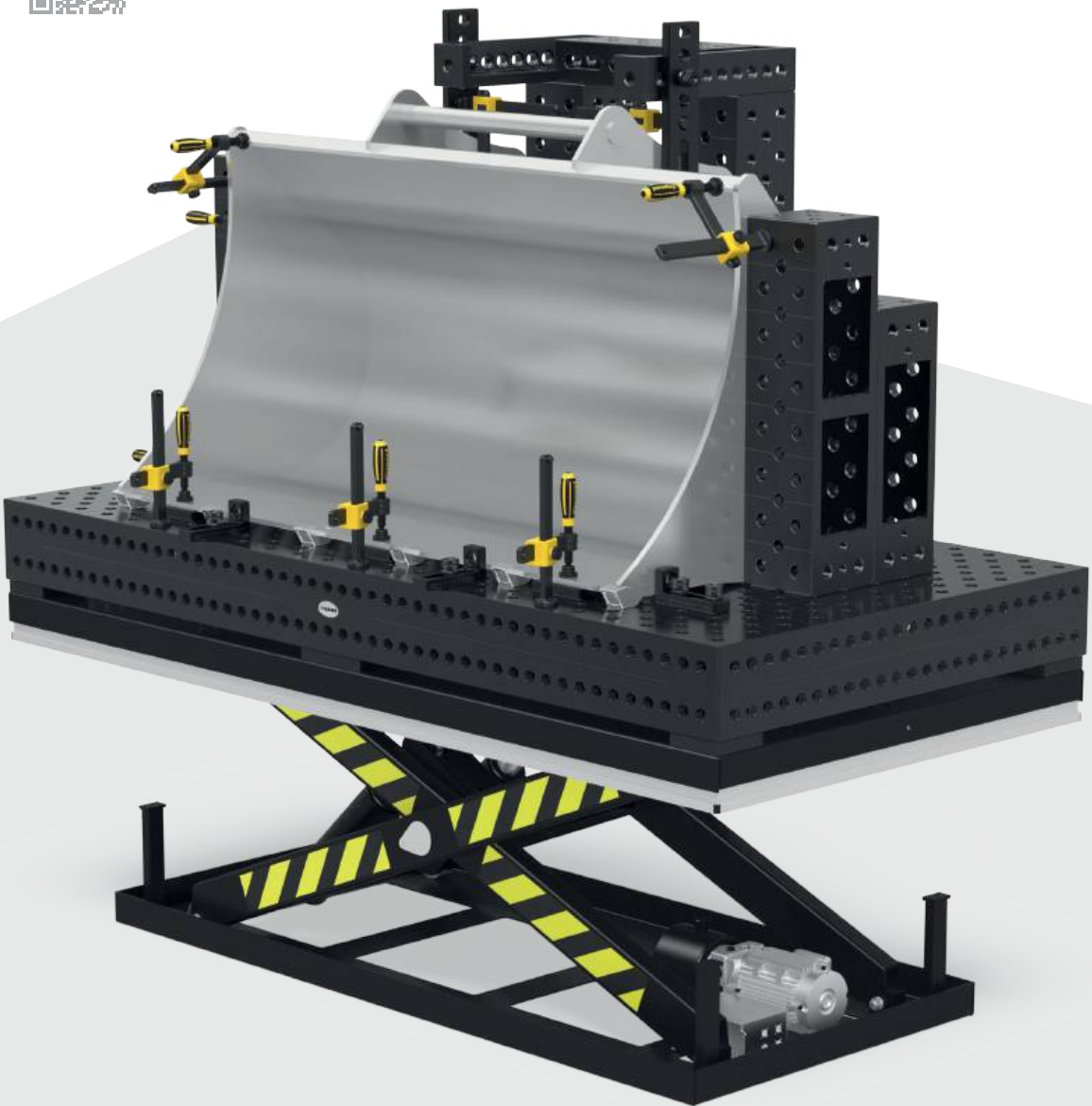


With contact strip for your safety

The contact strip ensures reliable protection while the lifting platform is being lowered. If it is triggered by an object or a person, the lifting platform stops the lowering process immediately.



www.siegmund.com/
F-h-lifting



The illustration does not correspond to the offer.



Exclusive special offer

Lifting Platform 2412 for 2400 x 1200 mm table
incl. Professional 750 table top (System 28)



27,718 \$

instead of 29,805 \$
4-HB280030.P

NEW SIEGMUND WORKSTATION: THE NEXT GENERATION

The Siegmund Workstation product family has grown: You can now choose from three workstation frame sizes. We also offer closing walls for our workstations.

With the Siegmund Workstation you get a low-cost workplace in a small area with plenty of storage space in the usual Siegmund quality. All the accessories are compatible with the workstation's perforated plates, allowing you to carry out all kinds of welding, clamping or assembly work on them. Regardless of whether you work with wood or build and weld metal constructions, the workstation is as versatile as your ideas and tasks.

- ✓ precise work surface
- ✓ sturdy frame
- ✓ stable drawers
- ✓ versatile
- ✓ individually configurable
- ✓ different sizes
- ✓ Organisation and storage space



Workstation 0806
Working surface 800 x 600 mm



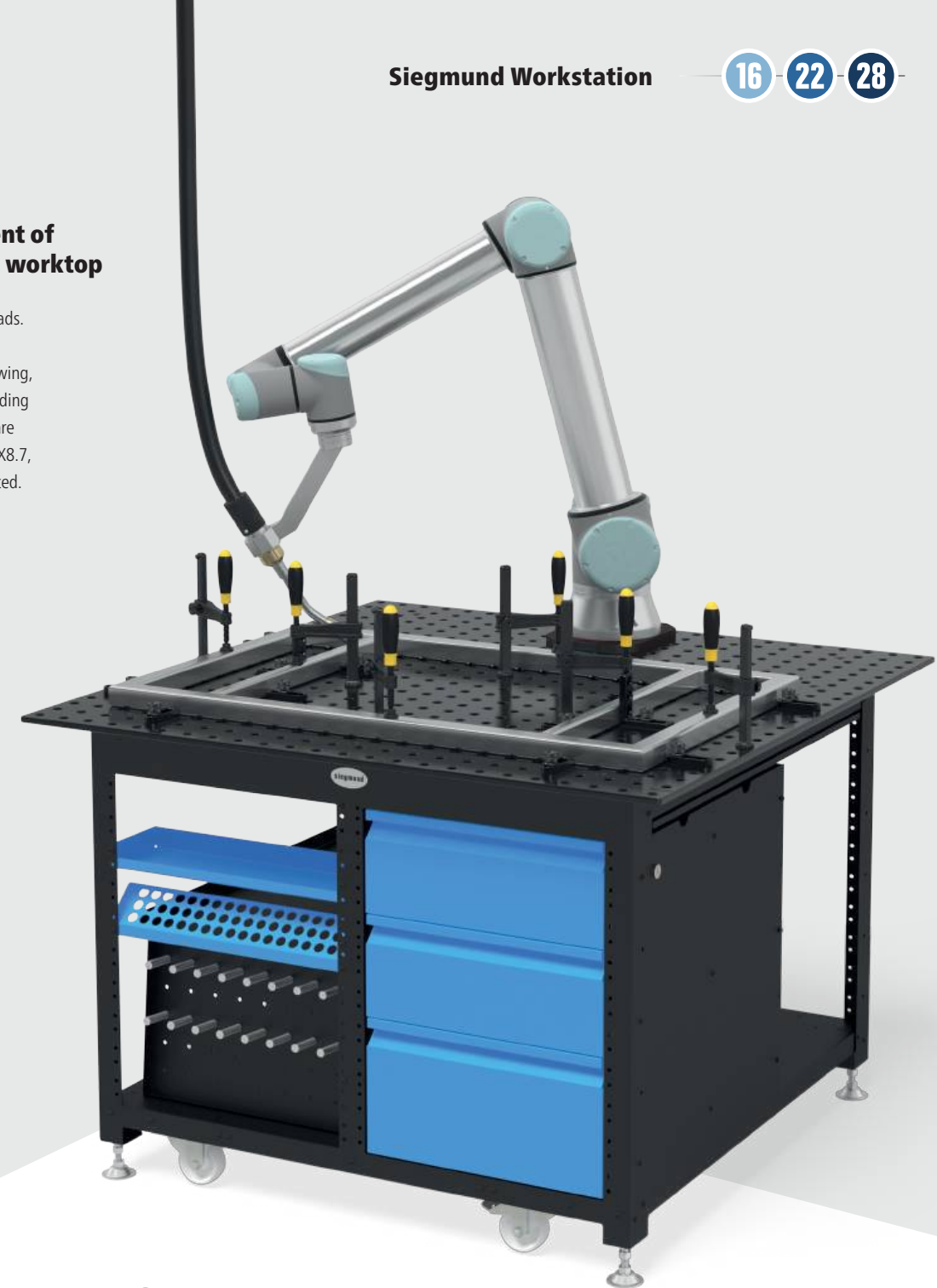
Workstation 1208
Working surface 1200 x 800 mm



[www.siegmund.com/
F-workstation](http://www.siegmund.com/F-workstation)

The essential component of every workbench – the worktop

A work plate has to withstand high loads. We have special work plates for you, according to your needs – whether sawing, drilling, welding, clamping etc. Depending on the version, the perforated plates are made of steel S355J2+N or tool steel X8.7, and are plasma nitrided and BAR-coated.



Workstation 1212
Working surface 1200 x 1200 mm

The base – a sturdy frame

The sturdy frame offers a solid base for the most challenging tasks such as sawing, grinding or drilling.



WORLD OF WORKSTATION

NEW Workstation 1212

Large work surface with maximum space for welding machine and tools.

- ✓ Shelves and drawers can be individually configured
- ✓ Drawers can be placed on the left and right
- ✓ 40% more storage space
- ✓ Optionally with castors
- ✓ Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)

Working surface 1200 x 1200 mm

16	X8.7	N	BAR	DIAM	6
22	750	N	BAR	DIAM	6
28	X8.7	N	BAR	DIAM	6



from 3,850 \$



www.siegmund.com/
F-workstation



By connecting multiple workstations, you can create even larger workspaces.

UPDATE Workstation 1208

The all-rounder in every workshop with lots of storage space.

- ✓ Shelves and drawers can be individually configured
- ✓ Drawers can be placed on the left and right
- ✓ Optionally with castors
- ✓ Optionally closed and lockable
- ✓ Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)

Working surface 1200 x 800 mm

16	X8.7	N	BAR	DIAM	6
22	750	N	BAR	DIAM	6
28	X8.7	N	BAR	DIAM	6



from 2,938 \$



Freely expandable:
Workstation 0806
2x 160408.N
4x 160528

NEW Workstation 0806

As a small workstation for work preparation or as an extension table for the Workstation 1208.

- ✓ Shelves and drawers can be individually configured
- ✓ Maximum load capacity: base plate 400 kg (without plate)

Working surface 800 x 600 mm

16	X8.7	N	BAR	DIAM	6
----	------	---	-----	------	---

from 2,040 \$



YOUR INTRODUCTION TO AUTOMATED PRODUCTION

Benefit from the advantages of the Siegmund welding cell:

- ✓ configured and expanded for each specific application
- ✓ compatible with all types of robots and cobots
- ✓ exclusive Siegmund cell design
- ✓ low initial costs and high efficiency
- ✓ compact design
- ✓ high security standard
- ✓ quick start-up

from 13,975 \$

(without a table)



www.siegmund.com/
F-cell



**Welding Cell 2400
Black Edition
incl. special table**

29,325 \$

160130.SE.RC1



reddot winner 2023
industrial design



DESIGN
AWARD
2023

Benefit from a combination of Siegmund expertise in, a welding cell with zero point clamping, perforated plates and a new clamping system

- ✓ Small and large series fixtures effortlessly created with the Siegmund clamping system
- ✓ Repeat and reused fixtures can remain on the perforated plate
- ✓ Change the prepared perforated plate quickly and with a precise fit using the zero point clamping system
- ✓ Start the welding process of the robot
- ✓ User protection from weld spatter and radiation



BETA THE SIEGMUND CONFIGURATOR – BUILT TO BUILD

Configure your project

The Siegmund configurator allows you to design and implement your welding and clamping construction. Plan your next setup with little effort – quickly, easily and intuitively.

» Start your project by choosing a Siegmund welding table.

» Load your component into the Siegmund configurator via the import.

» Clamp your component with the necessary accessories and see the parts list.



Diverse products

Choose the right products for your projects from hundreds of products and configure your superstructures.



Share projects

Let other people participate in your projects quickly and easily.



Design templates

Choose one of our preconfigured superstructures and start your orders faster.



Augmented Reality

Bring your projects into augmented reality and present them live on site.



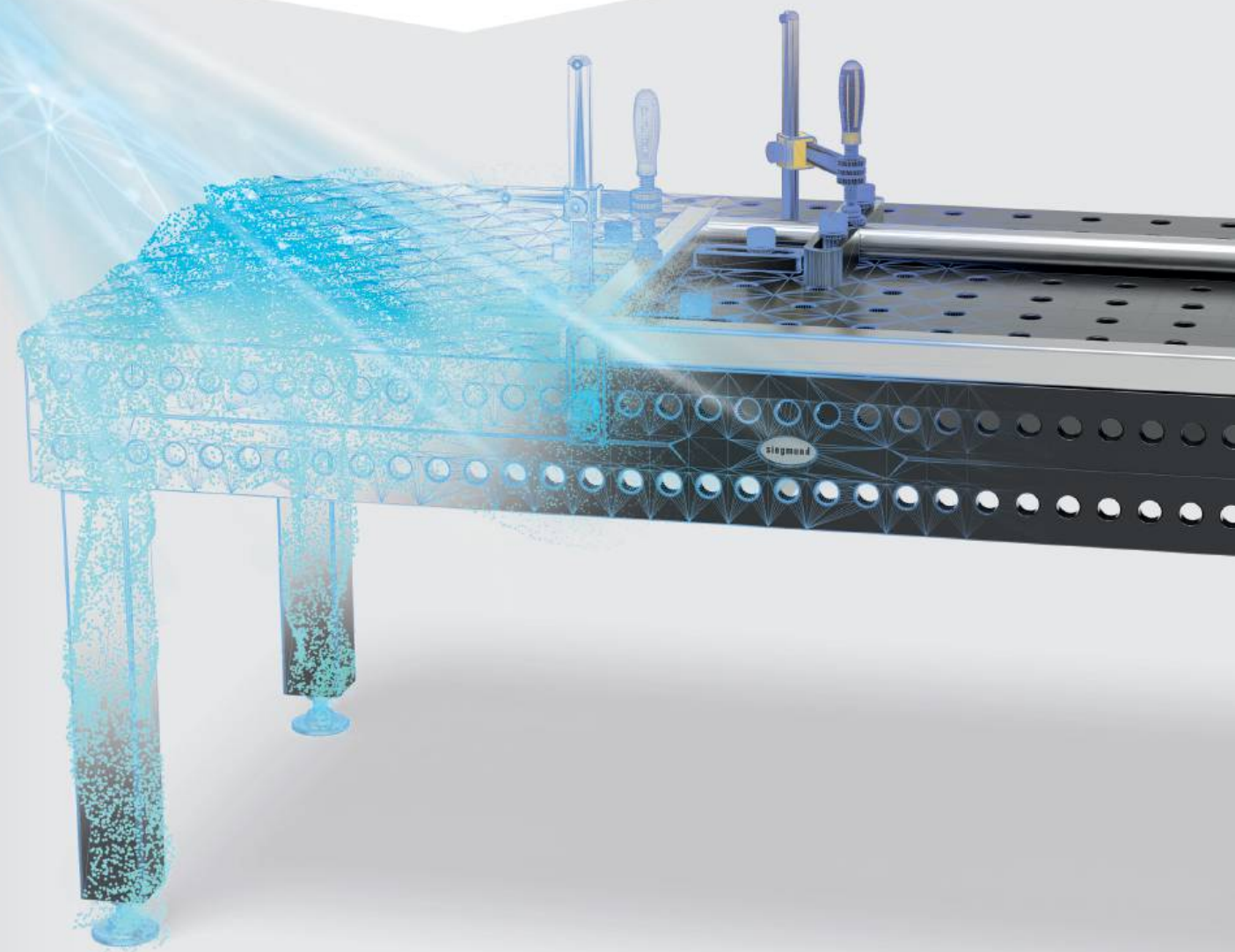
Cloud synchronization

Save your projects in the cloud to access them at any time. Local saving is still possible.



Video tutorials

Watch instructional videos and have the operation of the app explained to you briefly and clearly.



konfigurator.siegmund.com

Coming soon



DISCOVER NOW EVEN MORE PRODUCTS AND ACCESSORIES

Browse our catalog or scroll through our website to discover our complete product line and the variety of our accessories and tools.

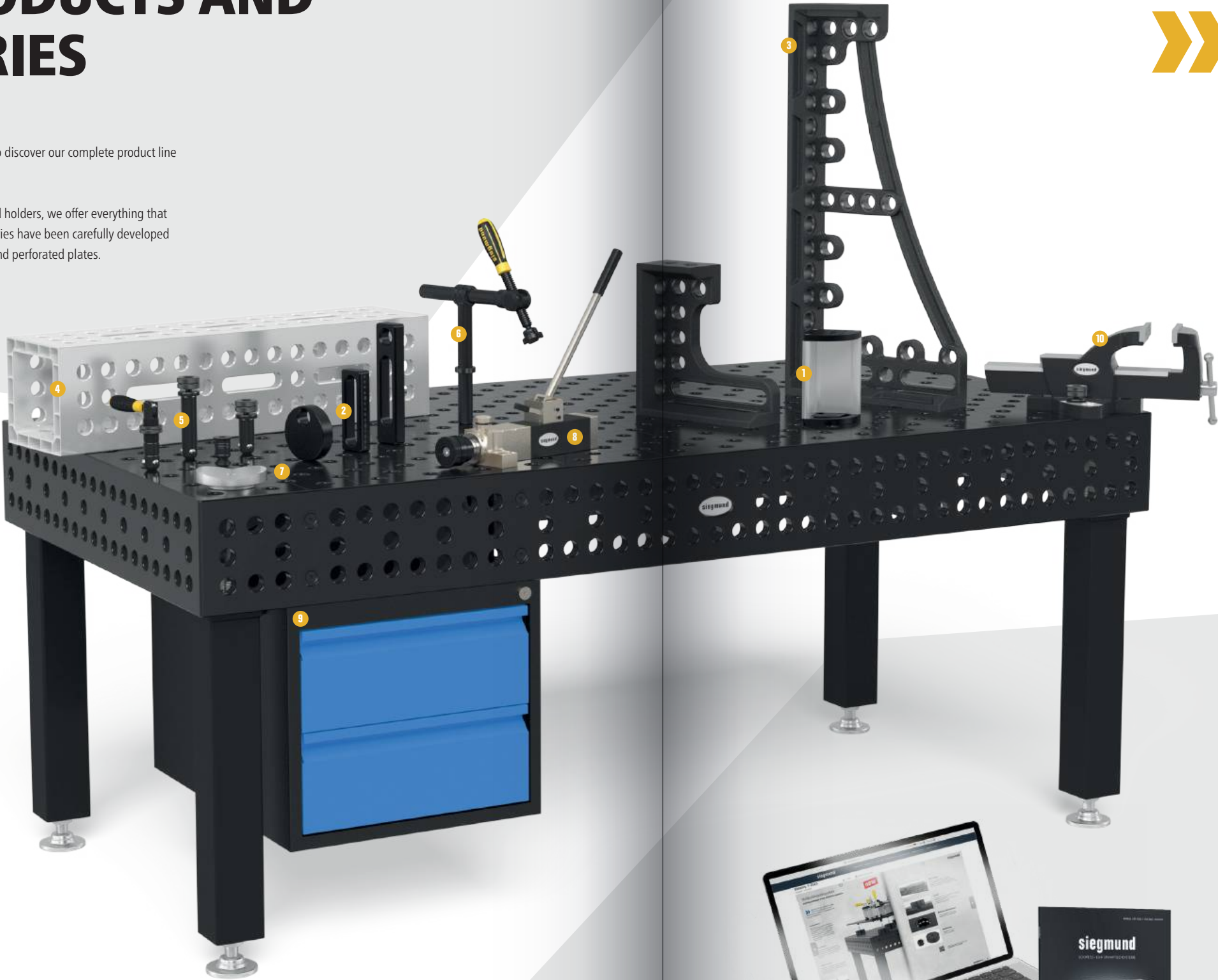
From useful stops and squares to tool storages and holders, we offer everything that makes your work even more efficient. Our accessories have been carefully developed and are perfectly matched to our welding tables and perforated plates.

Tools & Accessories

- 1 New clamping system
- 2 Stops
- 3 Squares
- 4 Aluminum profiles
- 5 Bolts
- 6 Clamps
- 7 Prisms
- 8 Table press
- 9 Sub Table Box
- 10 Bench vices
- ✓ Maintenance products
- ✓ Accessories
- ✓ Zero point clamping system
- ✓ Magnetic Clamping Technology

Suitable working basis for every challenge and every requirement.

- ✓ Siegmund welding tables
- ✓ Laser welding cell
- ✓ Welding Cell
- ✓ Siegmund Workbench
- ✓ Siegmund Workstation
- ✓ Mobile lifting table
- ✓ Rotating table height adjustable
- ✓ Perforated Plates
- ✓ Octagonal tables
- ✓ Rail System
- ✓ Platform System
- ✓ Positioner



Discover the catalog now!

Immerse yourself into our fascinating world of welding and clamping and discover our versatile product line with high quality welding tables, accessories and much more! Browse our interactive catalog online or order your personal copy to thumb through it in the comfort of your own home.

Prices still valid until: 29.02.2024



[www.siegmund.com/
F-catalog](http://www.siegmund.com/F-catalog)



OUR WELDING TABLES IN ACTION: FROM BICYCLE CONSTRUCTION TO SHIP CONSTRUCTION

As the largest welding table manufacturer in the world, we can draw on the wealth of experience of many international customers. Discover more than 200 practical examples directly from our customers' workshops on our website and benefit from the versatile application possibilities of our welding tables.



[www.siegmond.com/
F-practice](http://www.siegmond.com/F-practice)



Our products for industry and craftsmanship



Automation



**Machine tools and
plant construction**



**Steel and metal
construction**



**Vehicle
construction**



Shipbuilding



**Aircraft
construction**



Agriculture



**Textile
production**

MOBA Barneveld (NL)



**Machine tools and
plant construction**

Our customer Moba is the world's leading manufacturer of egg grading, packaging and processing machinery. All steps from development to production and sales to service in the company are covered. Since it was founded in 1947, Moba has continued to expand its success and now employs around 800 people in branches around the world.

We were visiting the head office in Barneveld. The pictures show parts of a piping system that is used in egg grading machines. In addition to Siegmond welding tables and lifting tables, Moba also uses modular Siegmond U-squares in robotic welding cells.



SENSWORK

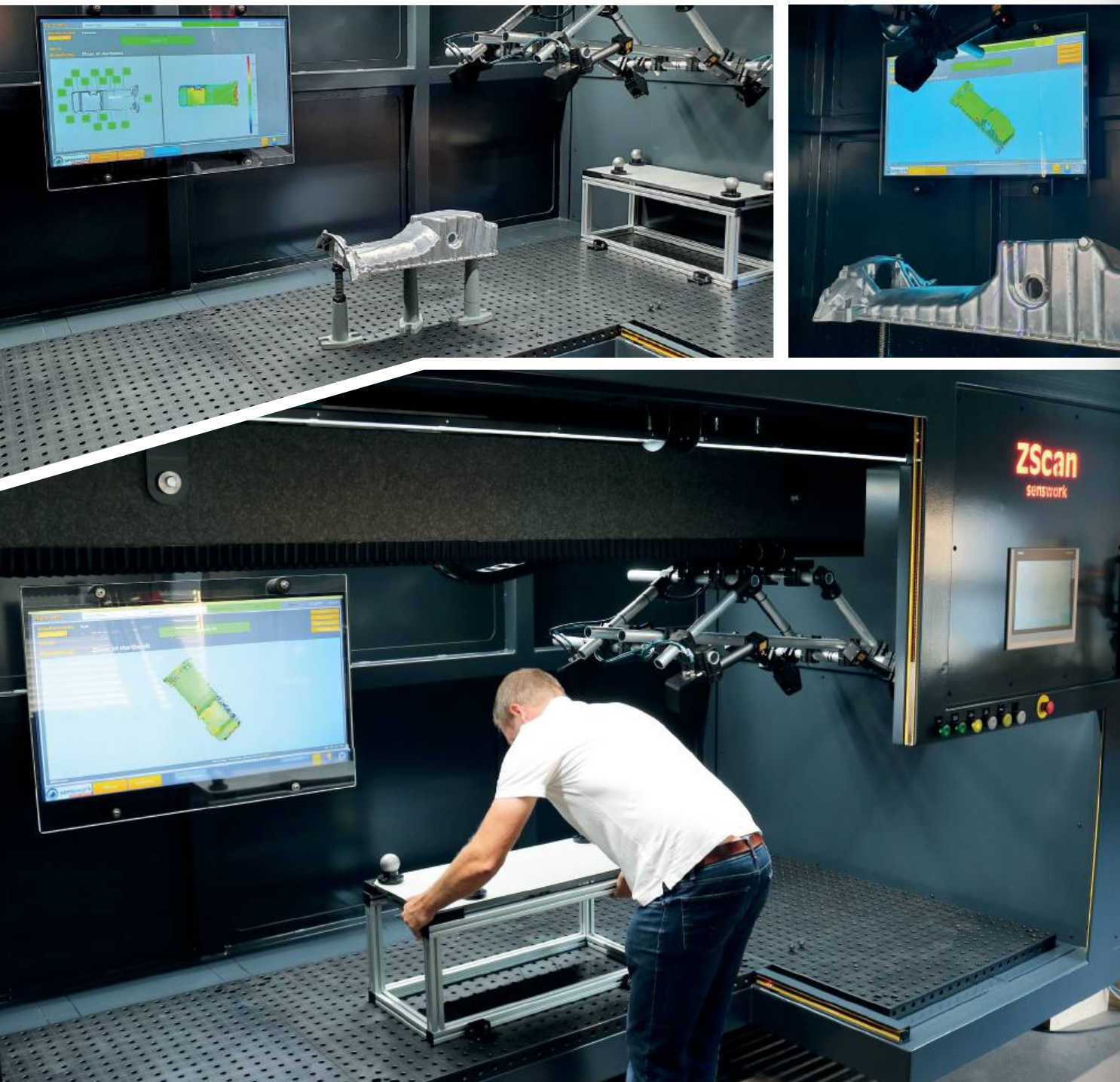
Burghausen (DE)



Automation /
Measurement
technology

Senswork creates ready to use solutions in the fields of industrial picture processing, automatic inspection, deep learning and optical testing technology. The systems for automation and quality assurance are used daily in numerous industries such as automotive industry and mechanical engineering.

Since 2011 senswork has been developing optical measurement technology for industrial manufacturing such as 3D inspection, completeness control or label inspection. For the new 3D scanning system ZScan, senswork relies on a clamping table from Siegmund. This ensures that the test object can be clamped safely and precisely.



MASCHINEN SCHMIDBERGER GBR

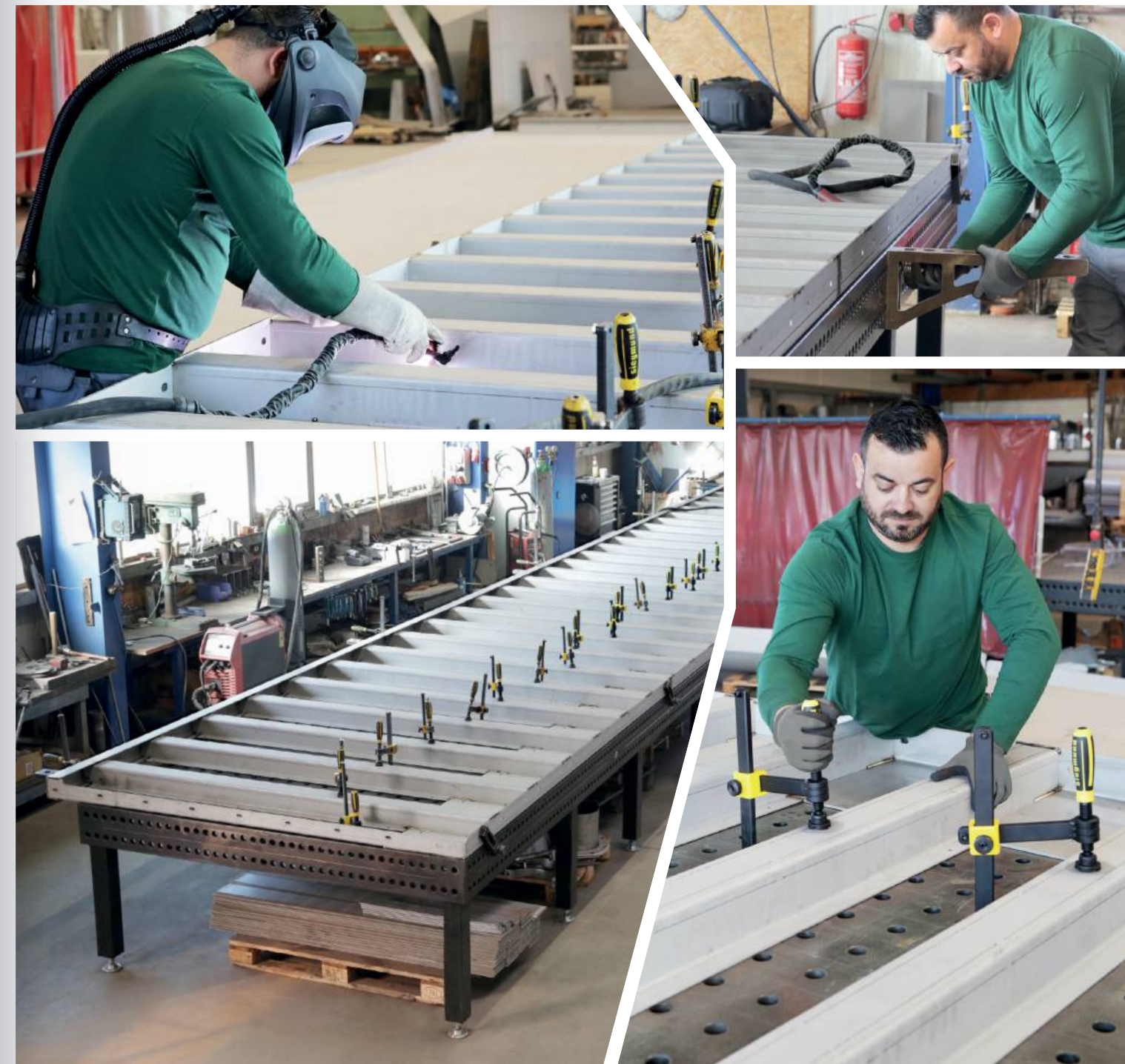
Thierhaupten (DE)



Machine tools and
plant construction

Maschinen Schmidberger has been working in metal processing for 35 years. The core competence of the GbR lies in the construction of dosing systems and system accessories for renewable energies in the agricultural sector. The manufacture of the products from high-quality, rust-free stainless steel requires the greatest precision in order to be able to provide the customer with a top-quality product.

The connection of several Siegmund welding tables enables the company to carry out the welding work without any problems and to ensure precise production. The pictures show the production of a 16 meter long feeding technology for a biogas plant. The beams are fastened to the three interconnected welding tables with Siegmund screw clamps in a very short time and then welded with precision.



RED BEARD'S GARAGE

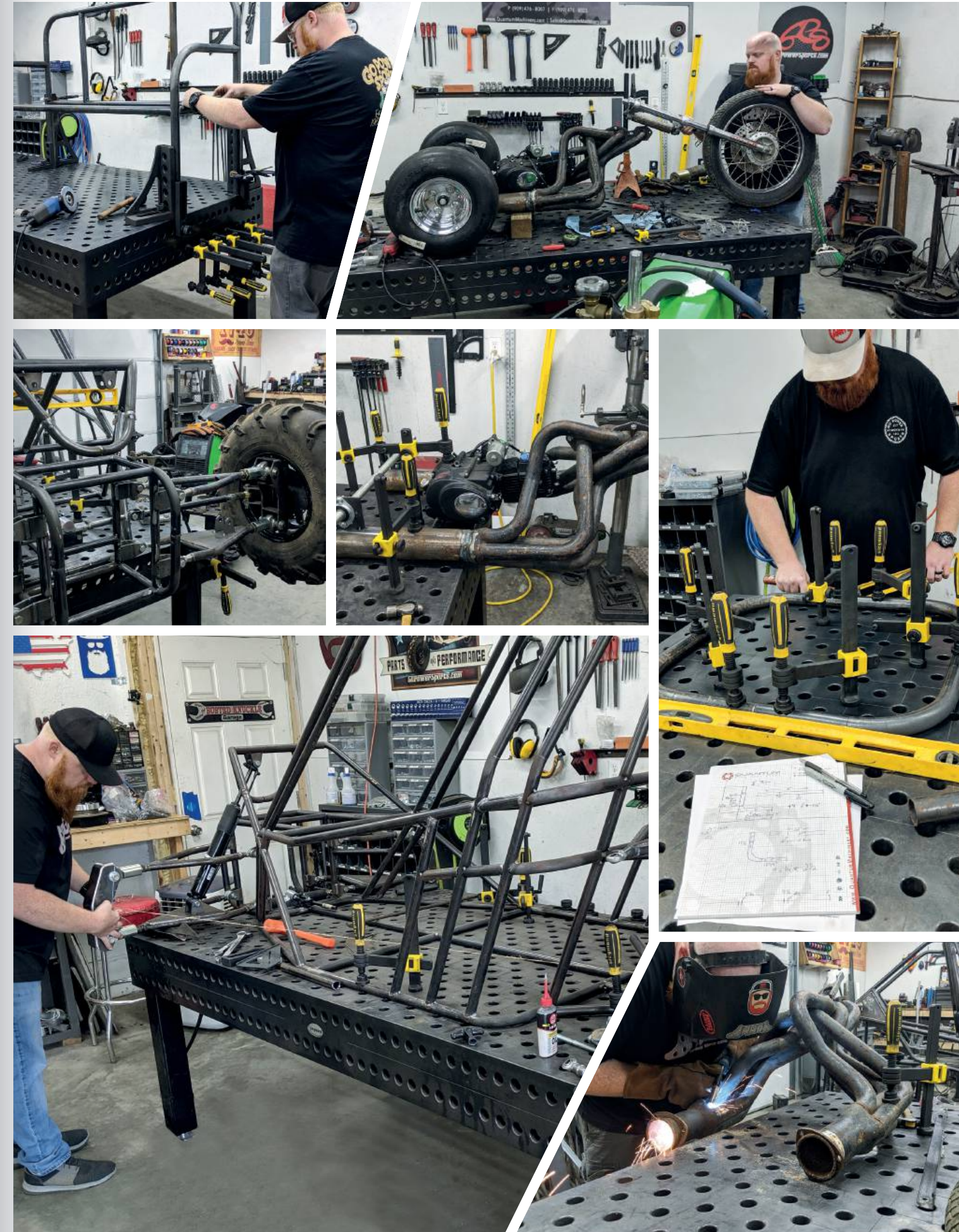
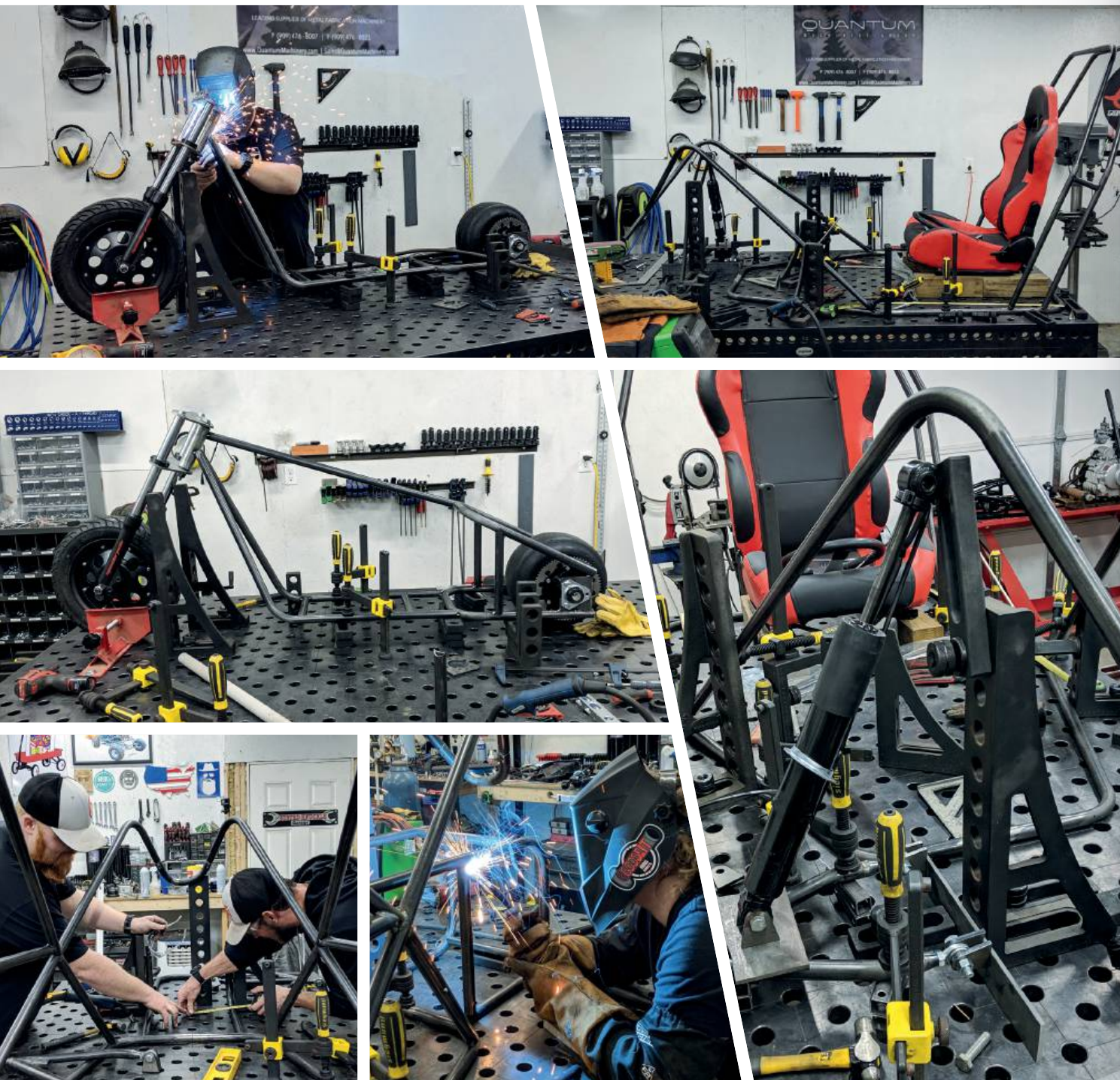
Sweetwater, TN (USA)



Vehicle construction /
Motorcycle technology

The story of Red Beard's Garage began in 2015 when founder Greg repaired his daughter's go-kart in his garage. To help other people with related problems, he films himself at work and provides the videos online. Today the team of Red Beard's Garage, consisting of several members, produces all kinds of karts and off-road vehicles and runs a successful YouTube channel.

To handle the huge challenges in vehicle construction, the team realizes almost all work steps on a Siegmund welding table and the Siegmund Workstation.



BUILT BY BOULIAN

Villaraboud (CH)

Benoît Boulian owner and fabricator of Built By Boulian is passionate about metal, wood and motorcycles. He likes to combine different materials and create unique pieces of furniture entirely according to his customers' wishes. The photos show the production of a motorcycle frame on a Mobile lifting Table from Siegmund.



Vehicle construction /
Motorcycle technology

The young swiss entrepreneur is enthusiastic about the possibility of moving the Mobile lifting table flexibly around the workshop and working at different heights. Boulian appreciates the large selection of different clamping tools, the high quality and durability of Siegmund products.



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○ Item produced on order

siegmund



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calendar at:**

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Cell 519-574-7253
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www.bthsales.ca

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